



NASA Aeronautics Research Institute

# Lightweight Supercapacitors with Porous Nanocarbon Platforms

PI: Yi Lin (National Institute of Aerospace)

Co-I: **Jae-Woo Kim** (National Institute of Aerospace)

Collaborator: **Liangbing Hu** (U. Maryland – College Park)

NASA Aeronautics Research Mission Directorate (ARMD)

FY12 LEARN Phase I Technical Seminar

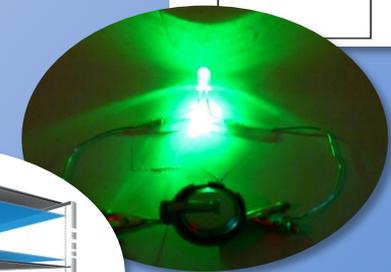
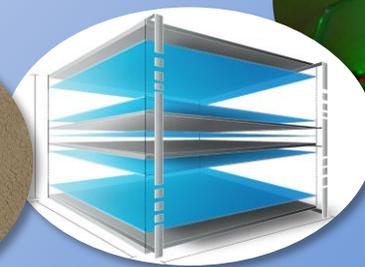
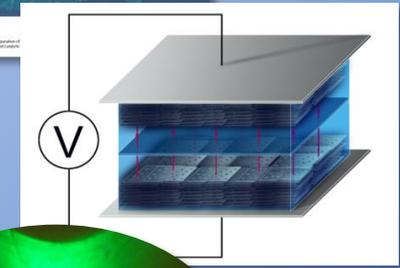
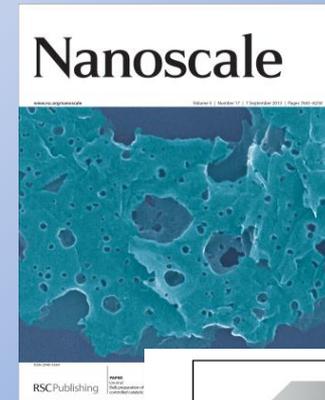
November 13, 2013



# Outline

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- Project Overview
- Background: Innovation/Goal/Impact
- Phase I Efforts
  - Technical approach
  - Results to date
  - Publications, Patents, Presentations
- Next steps (Phase-II)
- Summary





# Project Overview I

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## **Innovation: Porous nanocarbon (PNC) materials**

- ❑ PNCs: Holey graphenes (hGs) and holey carbon nanotubes (hCNTs)
- ❑ Porosity introduced directly onto  $sp^2$  graphitic surfaces of nanocarbons - retained crystallinity/conductivity
- ❑ Unique approach(es) for scalable production

## **Objective: Lightweight , Low-Volume Supercapacitors for Aeronautics**

- ❑ Phase-I Objective: To obtain electrochemical performance – structural relationships of synthesized and modified PNC materials for supercapacitor applications

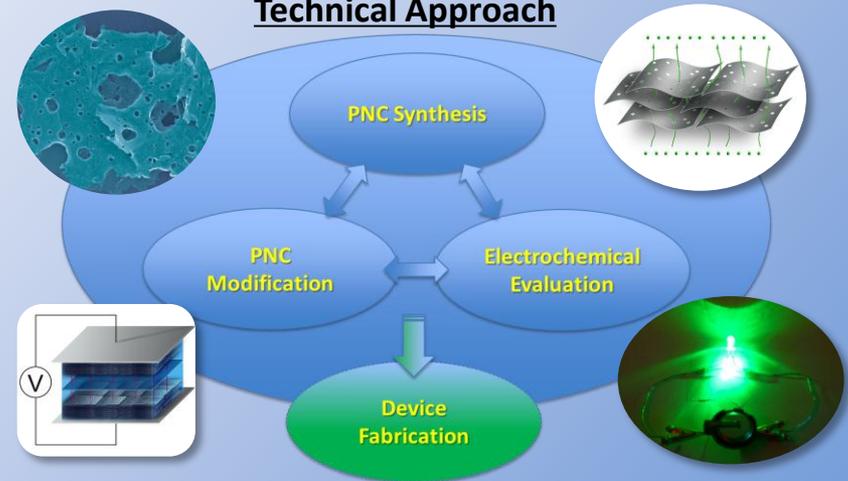
## **Team:**

- ❑ Dr. Yi Lin (PI)
- ❑ Dr. Jae-Woo Kim (Co-I); Dr. Kent Watson (Co-I)
- ❑ Prof. Liangbing Hu (U. of Maryland – College Park)
- ❑ Dr. John Connell (NASA LaRC)
- ❑ Students/Postdocs: Caroline Campbell (NIA); Michael Funk (W&M-LaRC); Xiaogang Han (UMD); Jiaqi Dai (UMD)

**Budget:** \$200k total;

- ❑ ~\$34k Electrochemical station (modular/expandable)
- ❑ ~\$20k Essential electrochem supplies and equipment

## **Technical Approach**



## **Achievements: TRL: 1-2 (starting) to 3-4 (current)**

### Milestones:

- Controlled synthesis of PNCs by varying experimental parameters.
- Modification of PNCs to improve capacitive performance.
- Electrochemical evaluation of all synthesized and modified PNCs.

### Distribution/dissemination:

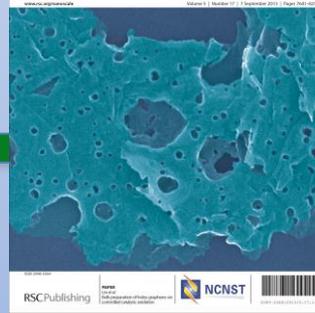
- 1 published journal article, 1 patent application, 1 provisional patent application, 1 invited talk

## **Next Step:**

Phase-II: PNC Optimization & Supercap Prototype Demo



# Publications, Patents, Presentations



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## Peer-Reviewed Journal Article:

- Lin, Y.; Waston, K. A.; Kim, J.-W.; Baggett, D. W.; Working, D. C.; Connell, J. W. *Bulk Preparation of Holey Graphene via Controlled Catalytic Oxidation. Nanoscale* **2013**, *5*, 7814-7824 (Cover Article).

## Non-Provisional Patent Application:

- Watson, K. A.; Lin, Y.; Ghose, S.; Connell, J. W. “Bulk Preparation of Holey Carbon Allotropes via Controlled Catalytic Oxidation.” U.S. patent application filed on 04/01/2013.

## Provisional Patent Application :

- Lin, Y.; Kim, J.-W.; Connell, J. W; Funk, M. R.; Campbell, C. J. “Single-Step, Solvent-Free, Catalyst-Free Preparation of Holey Carbon Allotropes.” Invention disclosure filed on 04/04/2013; provisional patent filed on 10/14/2013.

## Invited Talk:

- Lin, Y.; Kim, J.-W.; Funk, M. R.; Connell, J. W. Lightweight Platforms toward Composite and Energy Storage Applications. 2<sup>nd</sup> International Symposium on Graphene for Energy. 246<sup>th</sup> American Chemical Society (ACS) National Meeting, Indianapolis, IN (September 2013).

## Symposium Organization:

- “Two Dimensional Materials for Energy and Fuel” for 247<sup>th</sup> ACS National Meeting, Dallas, TX (March 2014).



# What is a Supercapacitor?

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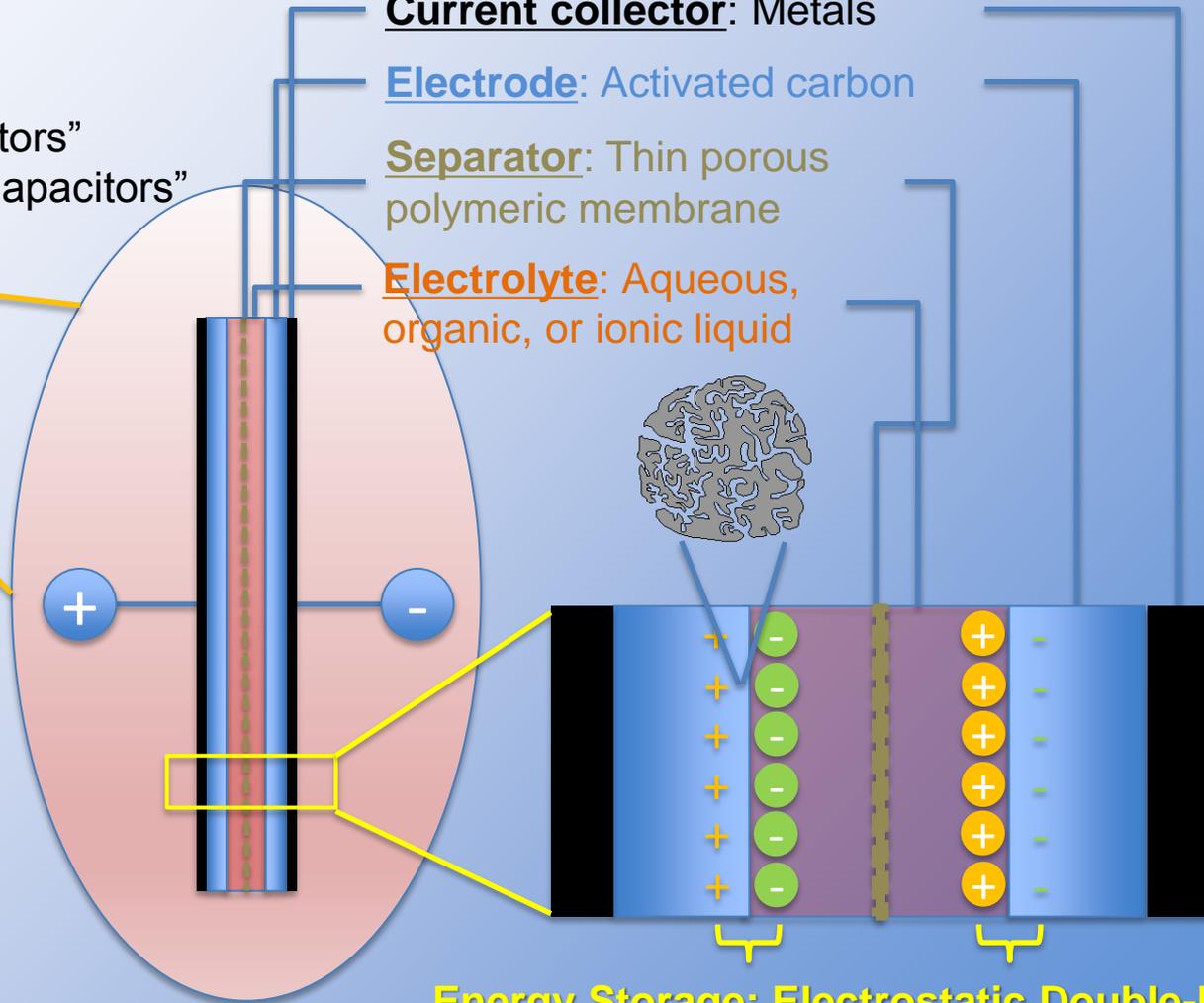
“Supercapacitors”  
= “Ultracapacitors”  
= “Electrochemical Capacitors”  
= “Electric Double-Layer Capacitors”

**Current collector:** Metals

**Electrode:** Activated carbon

**Separator:** Thin porous polymeric membrane

**Electrolyte:** Aqueous, organic, or ionic liquid



When compared to a battery:

- Long lifetime
- Low cost per cycle
- High power density
- High peak currents
- No overcharge
- Environment friendly
- Safe

**Energy Storage: Electrostatic Double-Layer**



# Where are (will) they being used?

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## Examples of Applications

- Consumer (portable) electronics
- Wireless transmission
- Medical device
- Vehicle control system
- Uninterrupted power supply
- Backup power and pulse

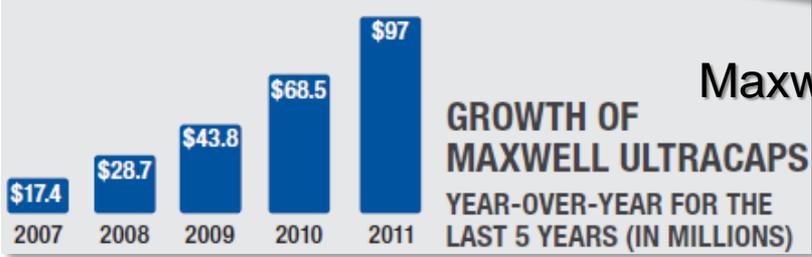
## Aeronautics

- Backup power systems
- Avionics
- Communication systems
- UAVs



# What's Out There?

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## Maxwell Ultracapacitors

**Electrode material: Activated carbon**



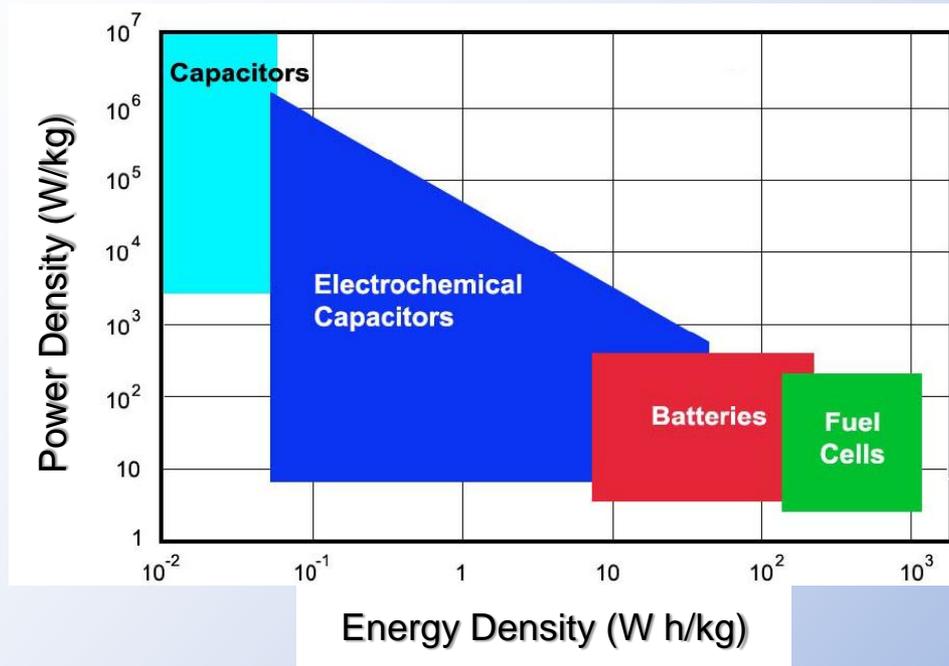
- From 10 mF – 2.8 F
- Small footprint:
  - 28.5mm x 17 mm (one cell);
  - 39mm x 17 mm (dual cell)
- Thickness: 0.7 – 3.9 mm
- Lightweight packaging
- Wide operation temperature range (-40 – ~80 °C)

<http://www.cap-xx.com>



# Evaluation Criteria of Supercapacitor Electrodes

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*The Ragone Plot*

**C: Specific Capacitance (F/g; F/cm<sup>3</sup>)**

$R_S$ : Internal resistance ( $\Omega$ ): determined by bulk conductivity

V: Operating voltage (V) determined by *electrolyte*

Power Density

“How fast can you go”

$$P = \frac{V^2}{4R_S}$$

Energy Density

“How far can you go”

$$E = \frac{1}{2} C V^2$$

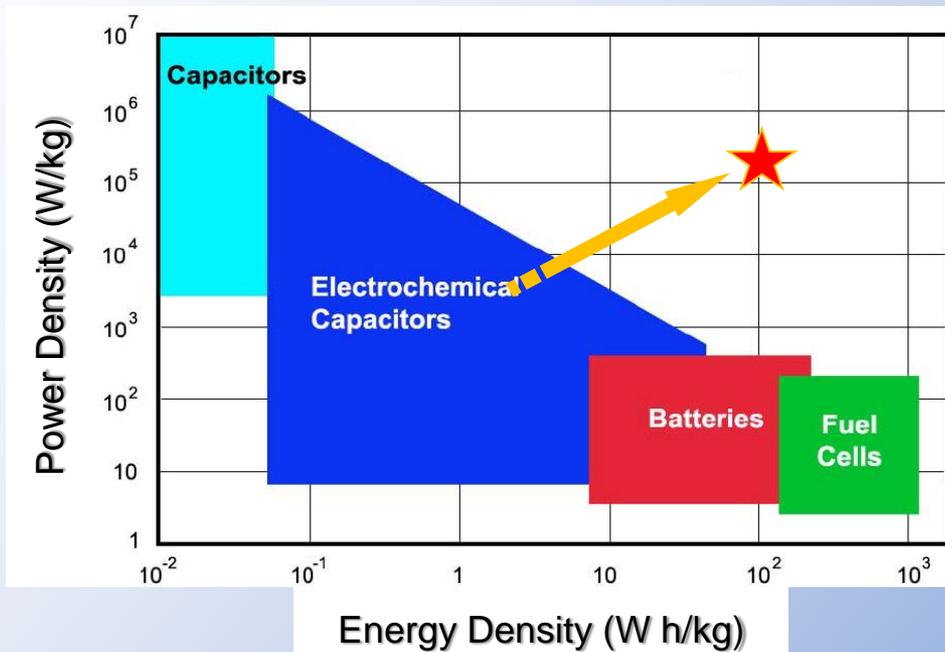


# Goal & Impact

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## Goal: Lightweight and Low-Volume Supercaps

Improve both power density and energy density – by weight *and* volume



### Applications

- Backup power systems
- Avionics
- Communication systems
- UAVs

### Impacts

- Improve aircraft reliability and operation time
- Improve energy efficiency
- Reduce emissions
- Improve aircraft safety

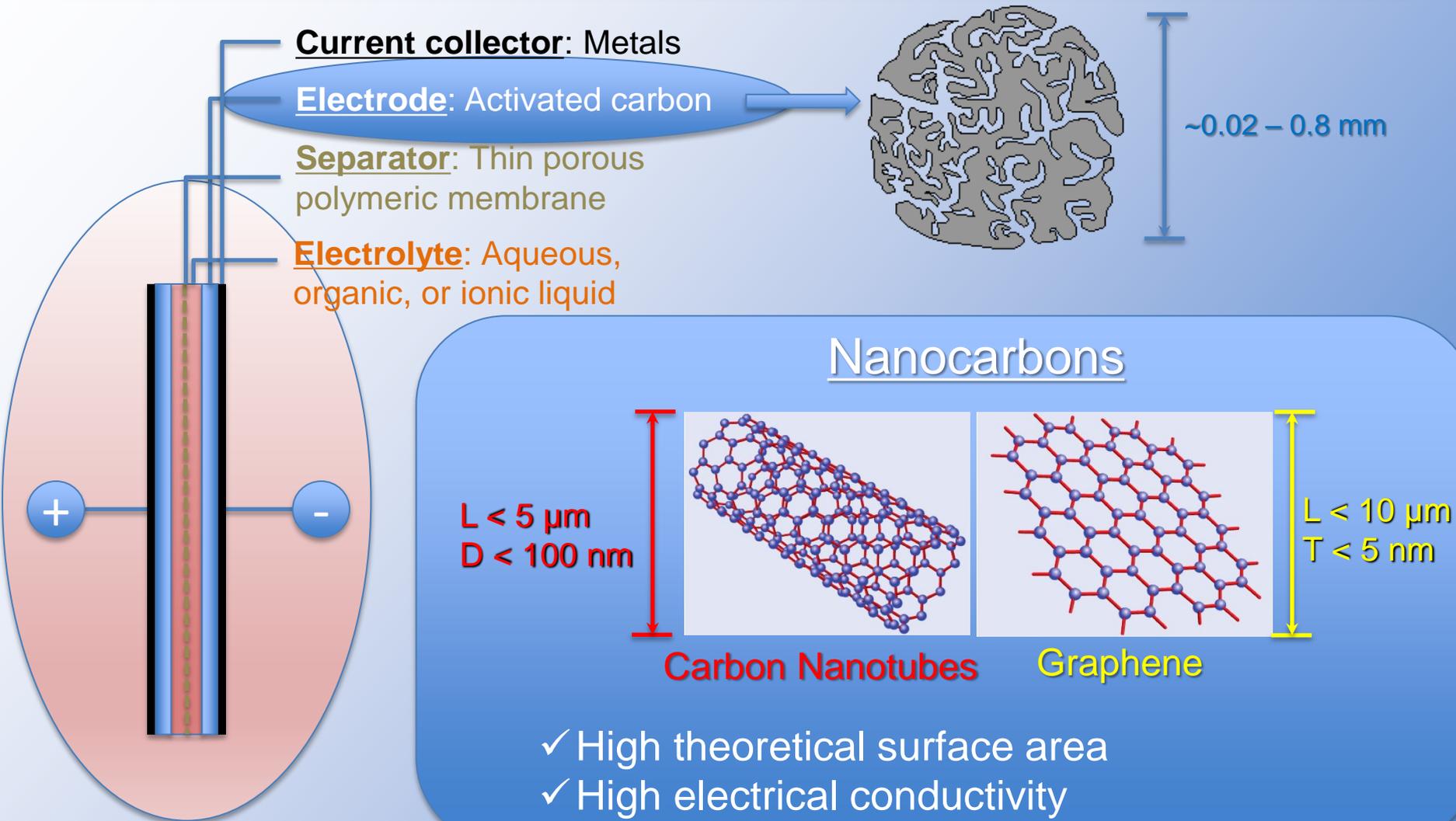
$$P = \frac{V^2}{4Rs}$$

$$E = \frac{1}{2} C V^2$$



# Nanocarbon (NC) Electrodes

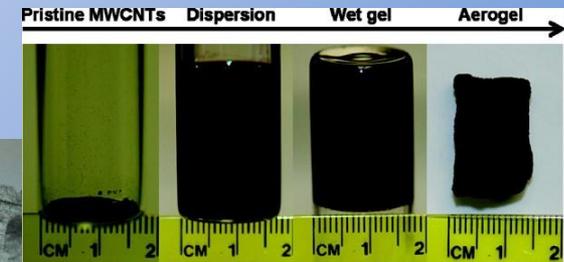
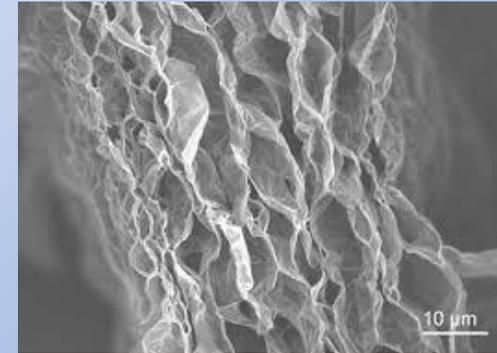
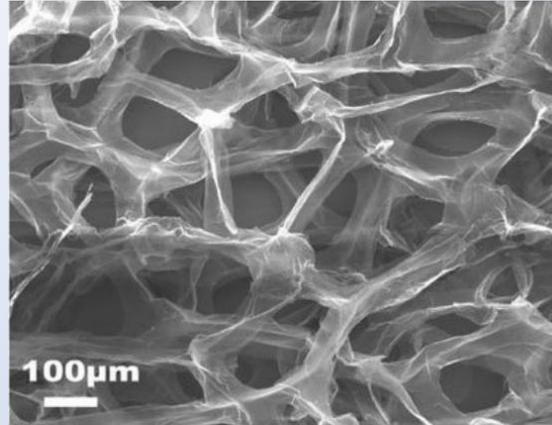
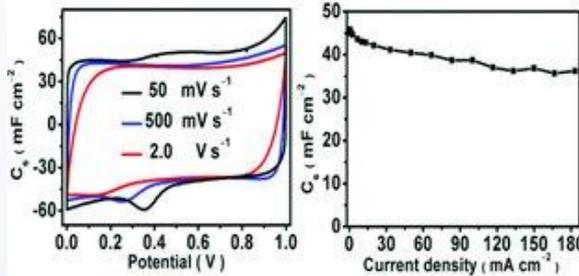
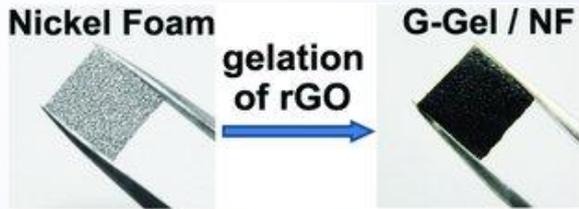
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# Improve Accessible Surface Area of NCs

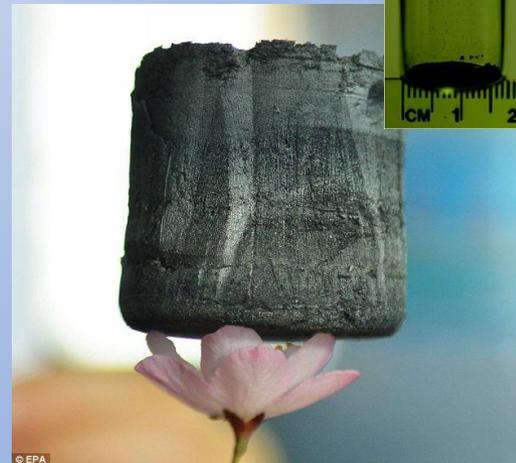
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**Graphene/CNT Foams/Aerogels:**

- ✓ Lightweight
- ✓ Porous

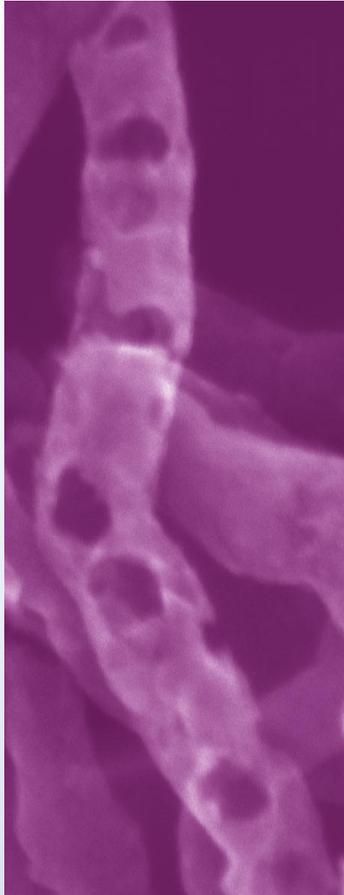
Large volume



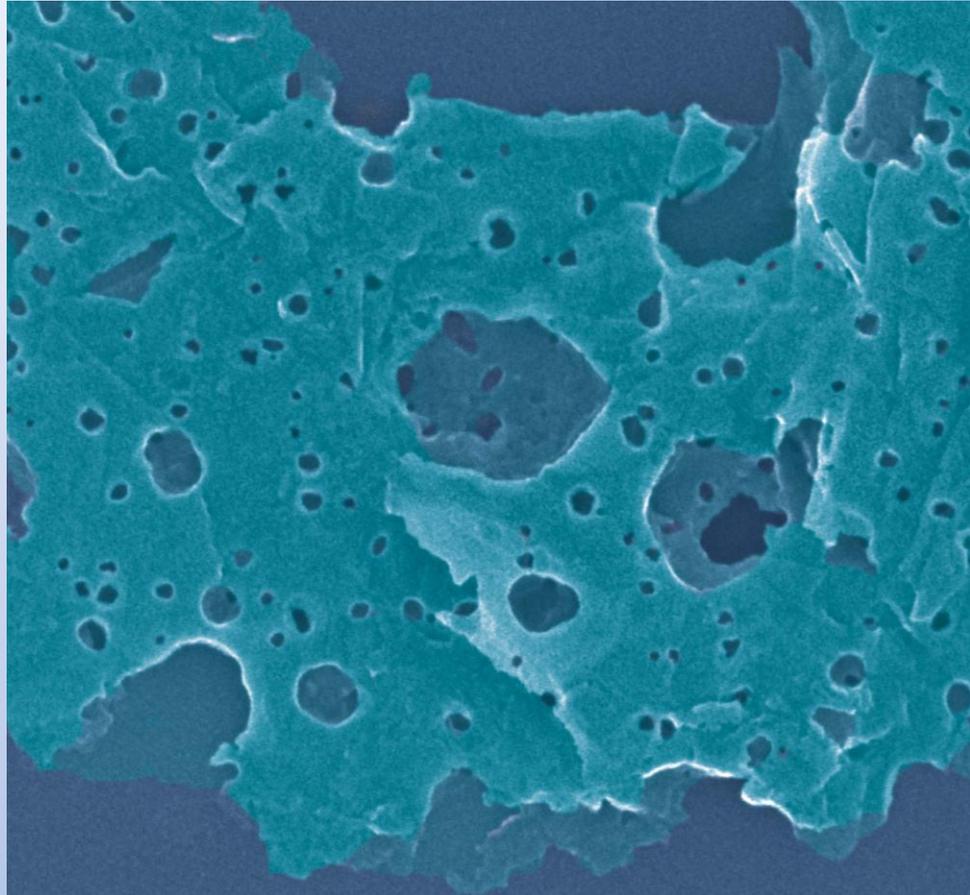


# Our Innovation: Porous Nanocarbons (PNCs)

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Holey Carbon Nanotube (**hCNT**)



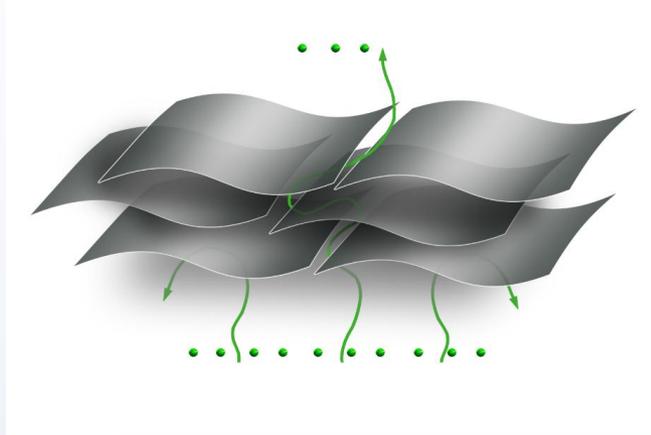
Holey Graphene (**hG**)



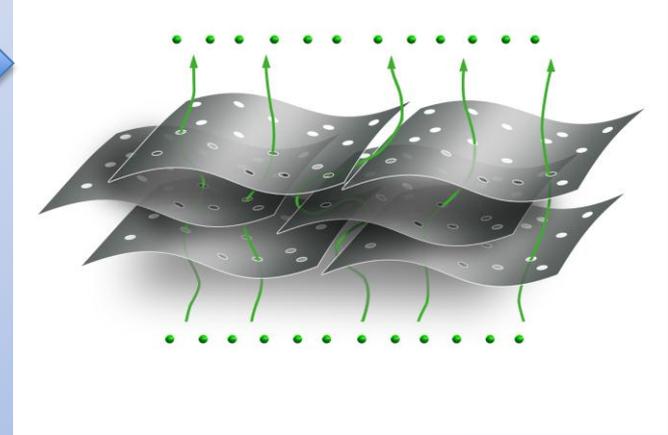
# Graphene vs. Holey Graphene

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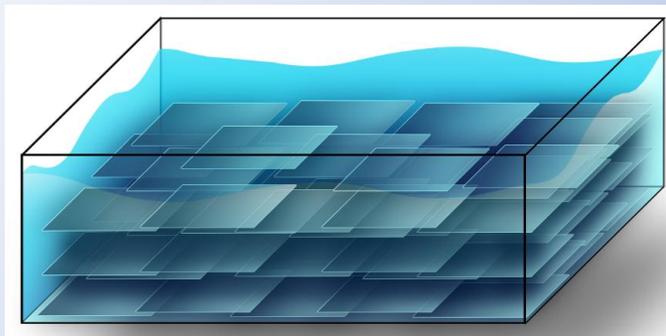
Improved ion transport path at high stacking density



Raw graphene electrode

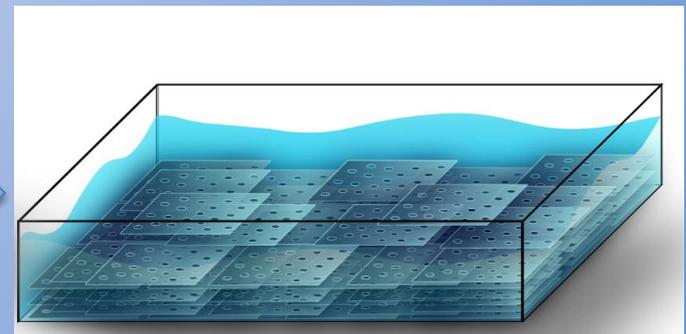


Holey graphene electrode



High volume

**Equivalent  
Capacitance**



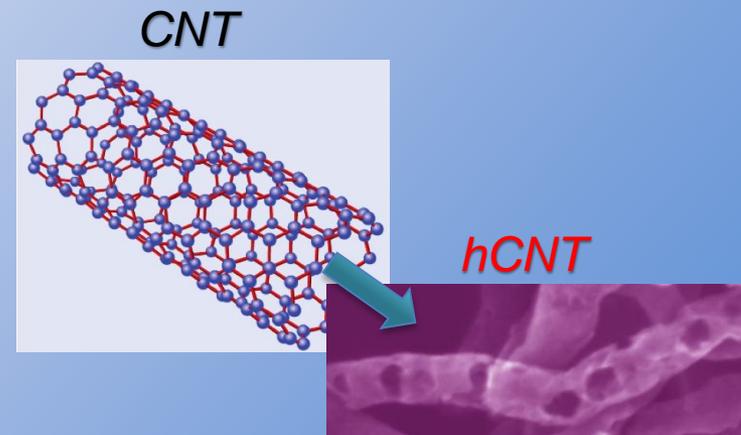
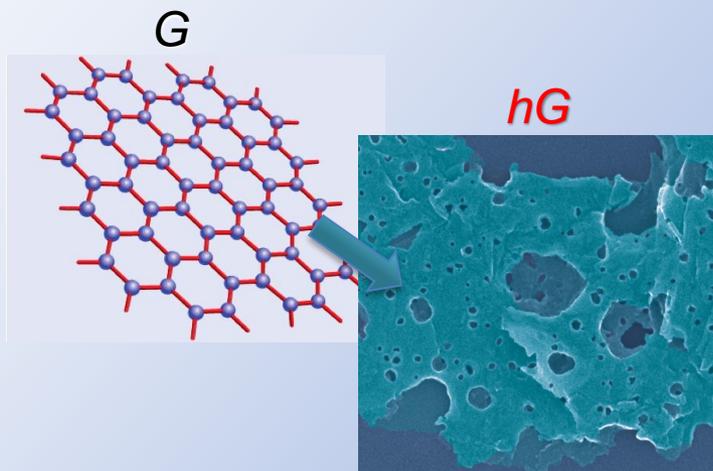
Low volume



# PNCs vs. NCs for Supercapacitors

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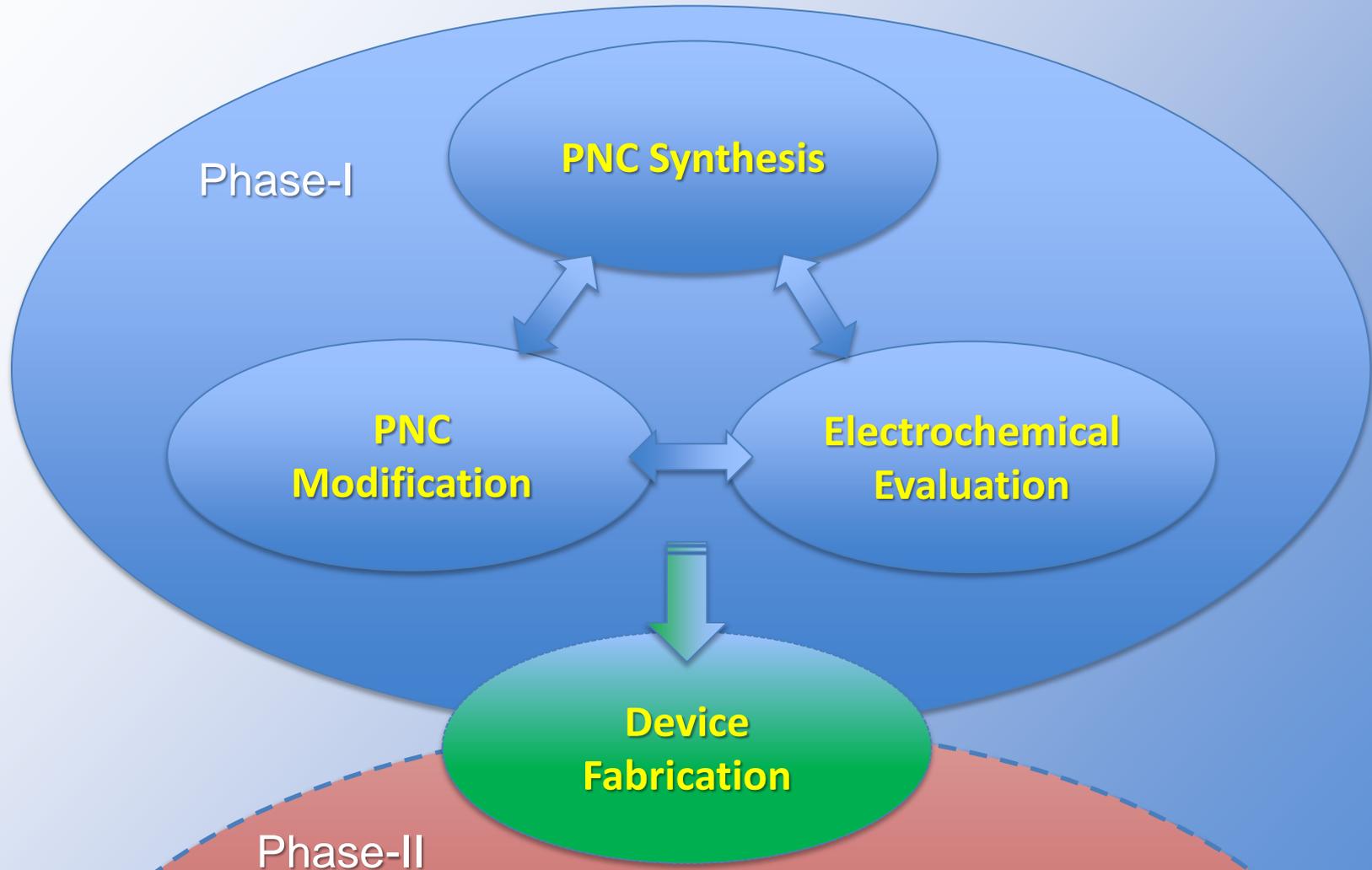
- ❑ In-plane porosity: Improve ion transport path
- ❑ Accessible surface area: Improve gravimetric capacitance
- ❑ Volume reduction: Mitigate need to create large pores/spacing
- ❑ Electrical Conductivity: Retain graphitic crystallinity





# Phase-I: Technical Approach

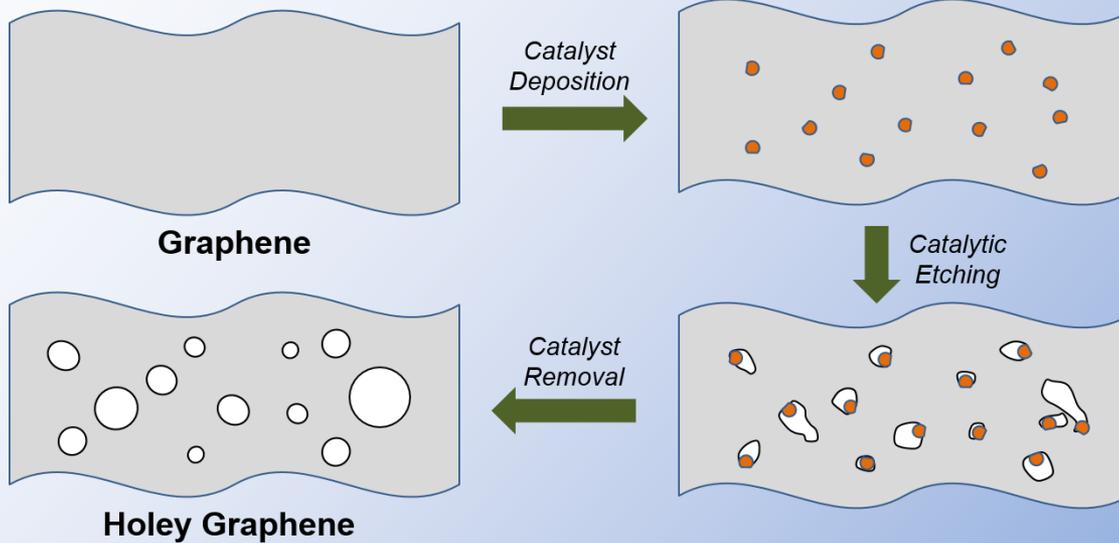
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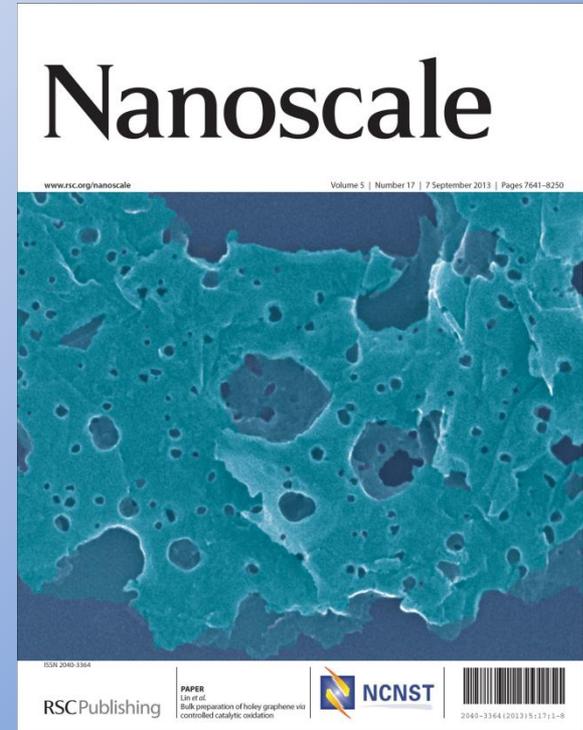


# Scalable Synthesis of PNCs

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## Controlled Catalytic Oxidation



*Nanoscale* 2013, 5, 7814.

U.S. patent application filed on 04/01/2013



# Catalyst Deposition: A Scalable Approach

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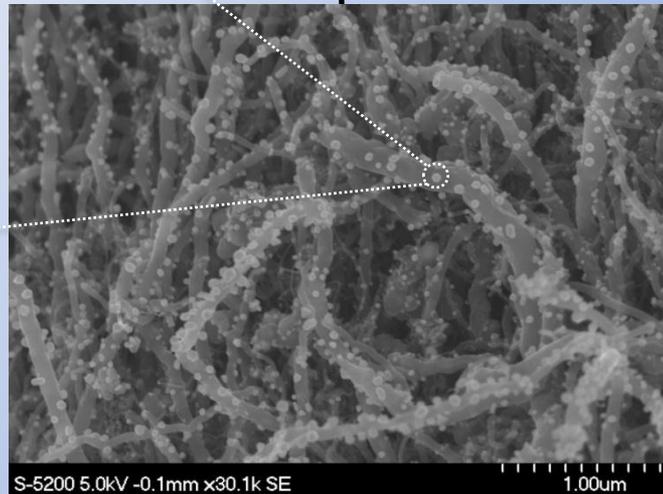
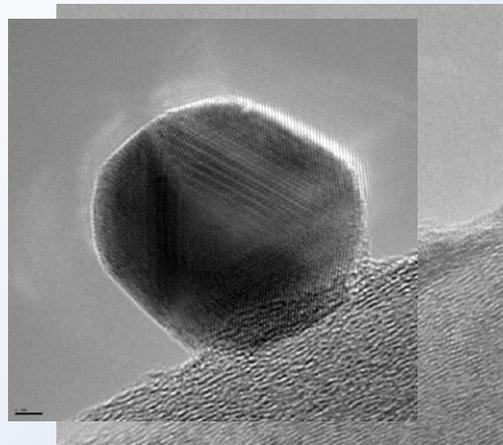
Silver (Ag) Acetate



Graphene or Carbon Nanotubes (CNTs)



Mix and Heat  
in  $N_2$  @ 350 °C



- ✓ **Solid-state**
- ✓ No reducing agent
- ✓ No electrochemistry
- ✓ Rapid
- ✓ **Scalable**
- ✓ Versatile

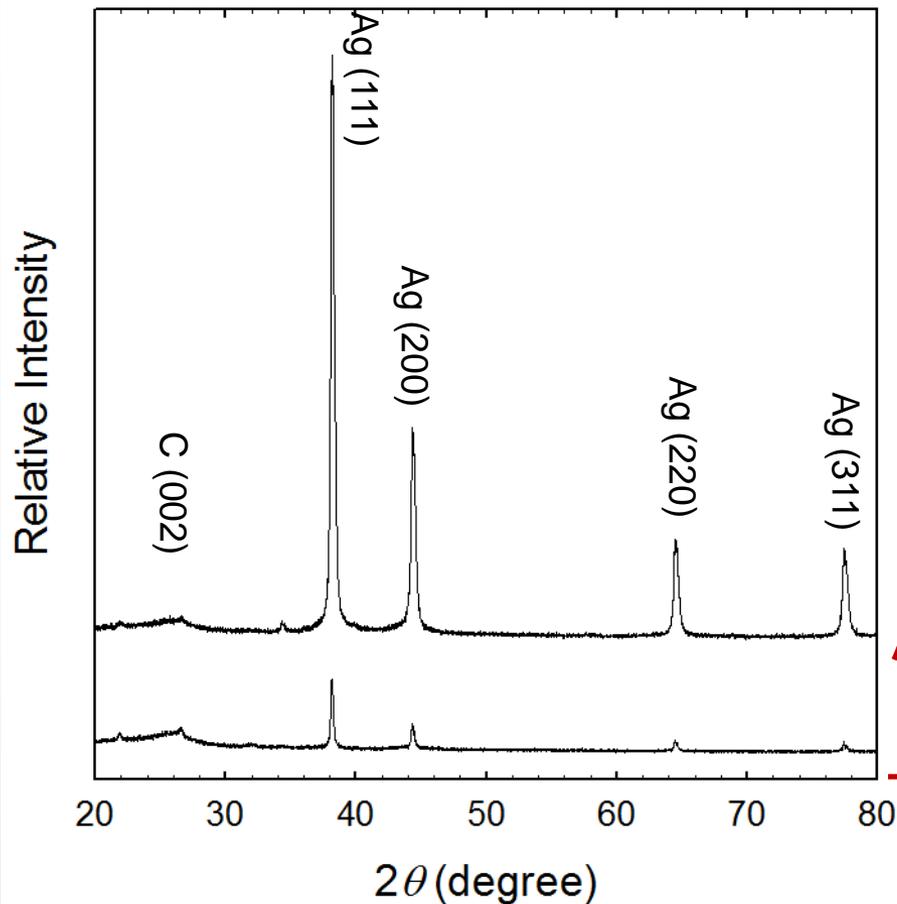
Lin, et al., *ACS Nano* 2009, 3, 871.

Ag Nanoparticle-Decorated CNTs

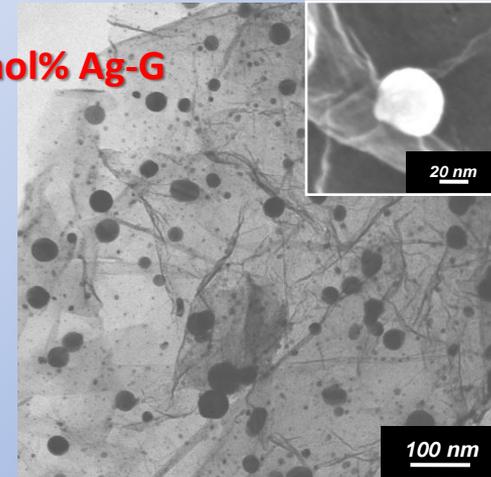


# Step I: Catalyst (Ag) Deposition

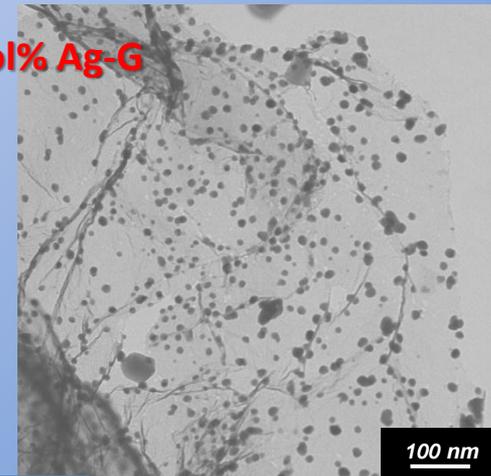
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10 mol% Ag-G



1 mol% Ag-G

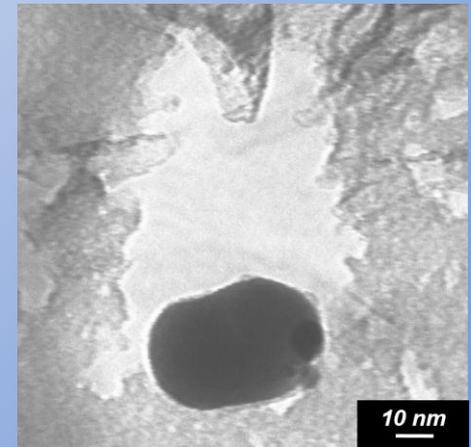
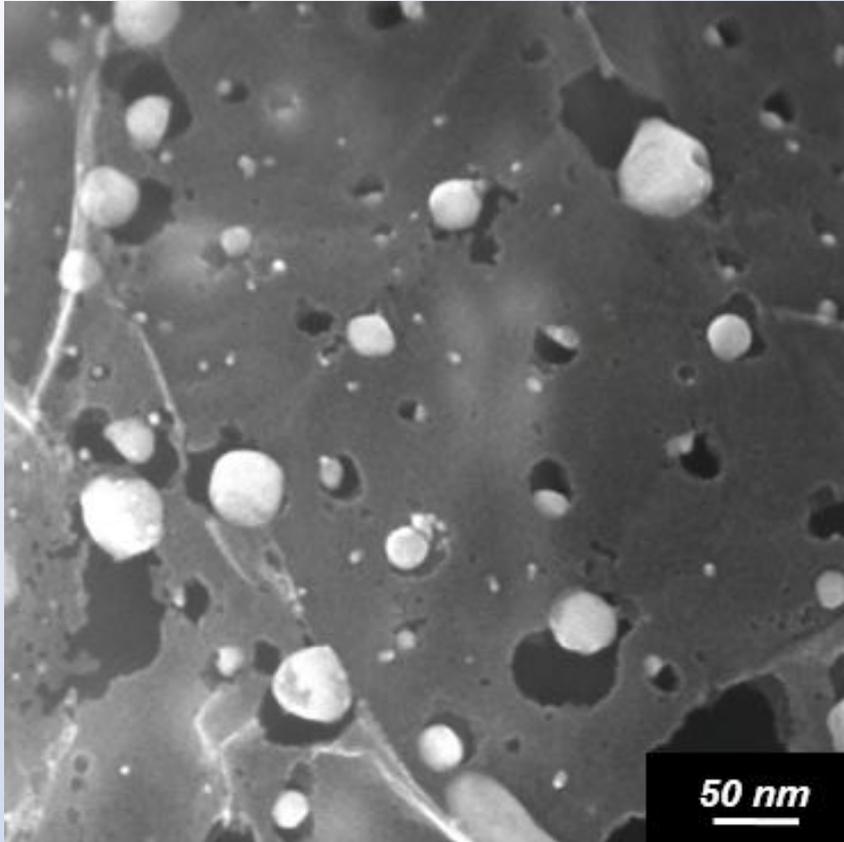


□ Ag nanocatalyst sizes increase with precursor loading.



# Step II: Catalytic Oxidation (“Etching”)

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□ Heat Ag nanocatalyst-loaded graphene in air to  $\sim 250 - 400$  °C for 3 h.



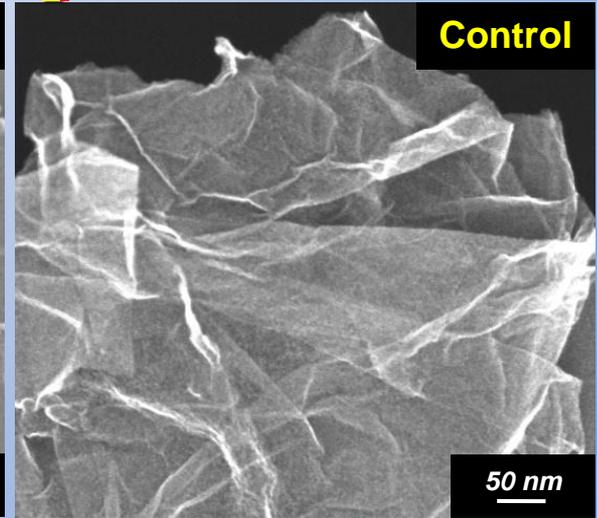
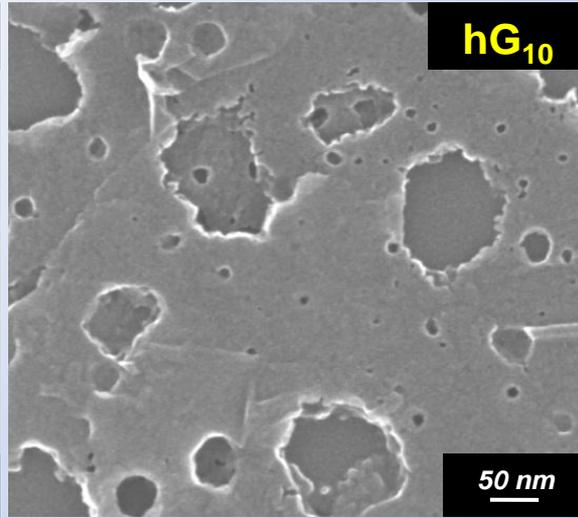
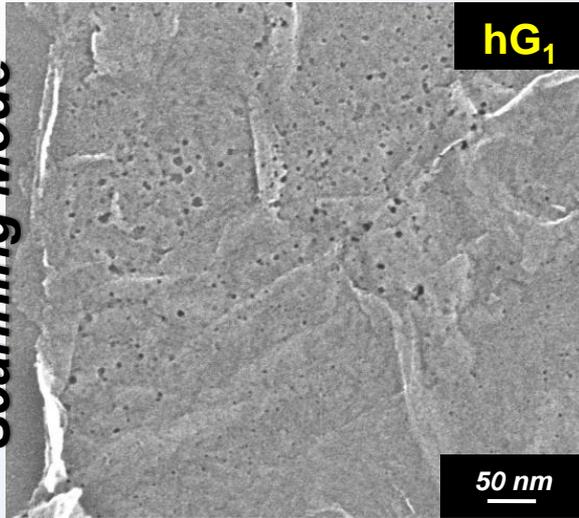
# Step III: Catalyst Removal

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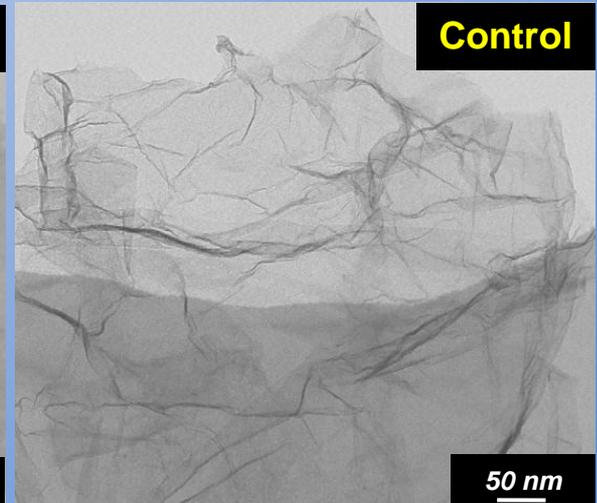
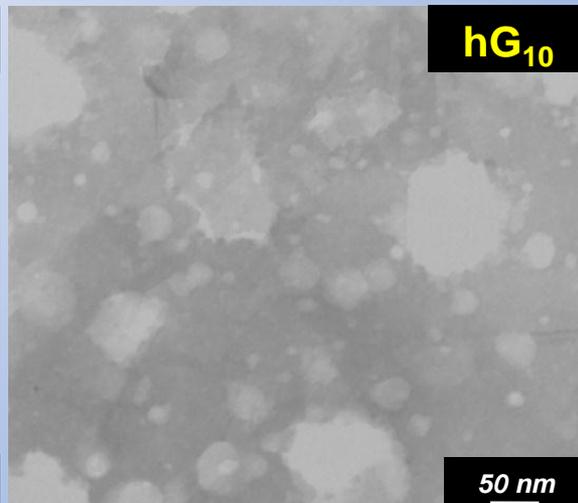
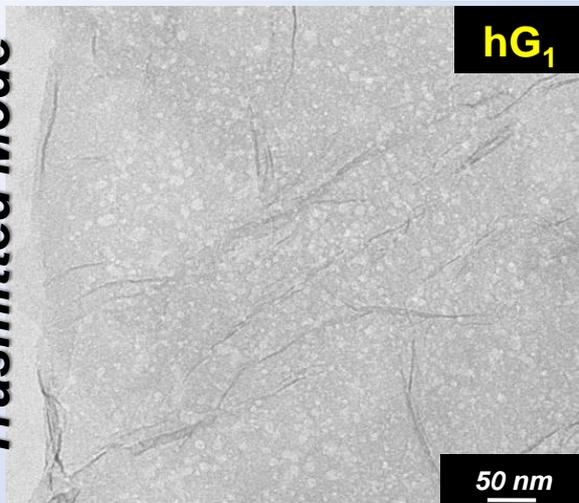
□ Catalyst Removal: HNO<sub>3</sub> (2.6 M), 2h reflux

$hG_x$  (X: Starting Ag Loading)

Scanning Mode



Trasmitted Mode



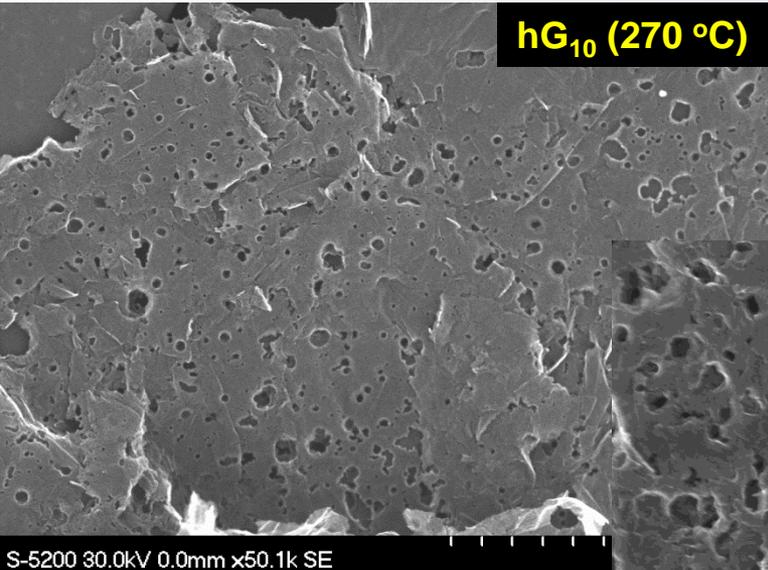
□ Hole size is dependent on the starting Ag nanocatalyst loading. ical Seminar



# Dependence on Etching Temperature

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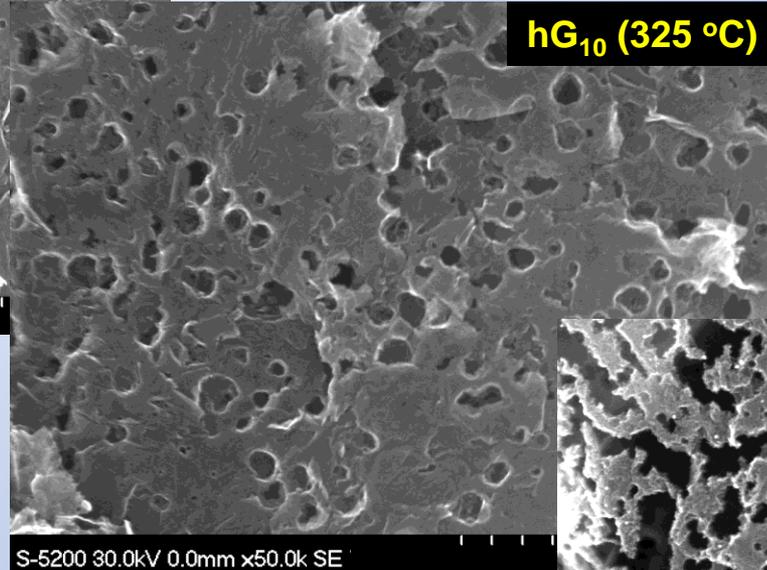
**hG<sub>10</sub> (270 °C)**



S-5200 30.0kV 0.0mm x50.1k SE

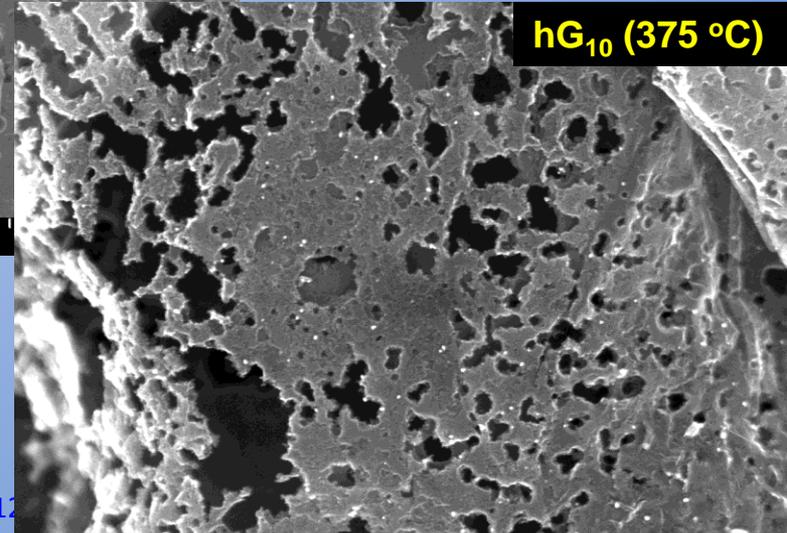
□ Hole size/morphology can be tuned by etching temperature.

**hG<sub>10</sub> (325 °C)**



S-5200 30.0kV 0.0mm x50.0k SE

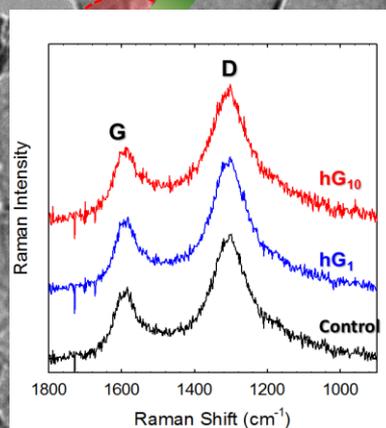
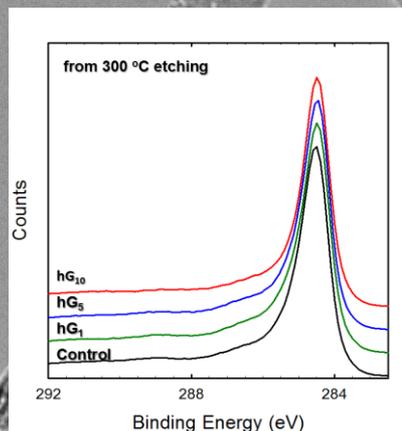
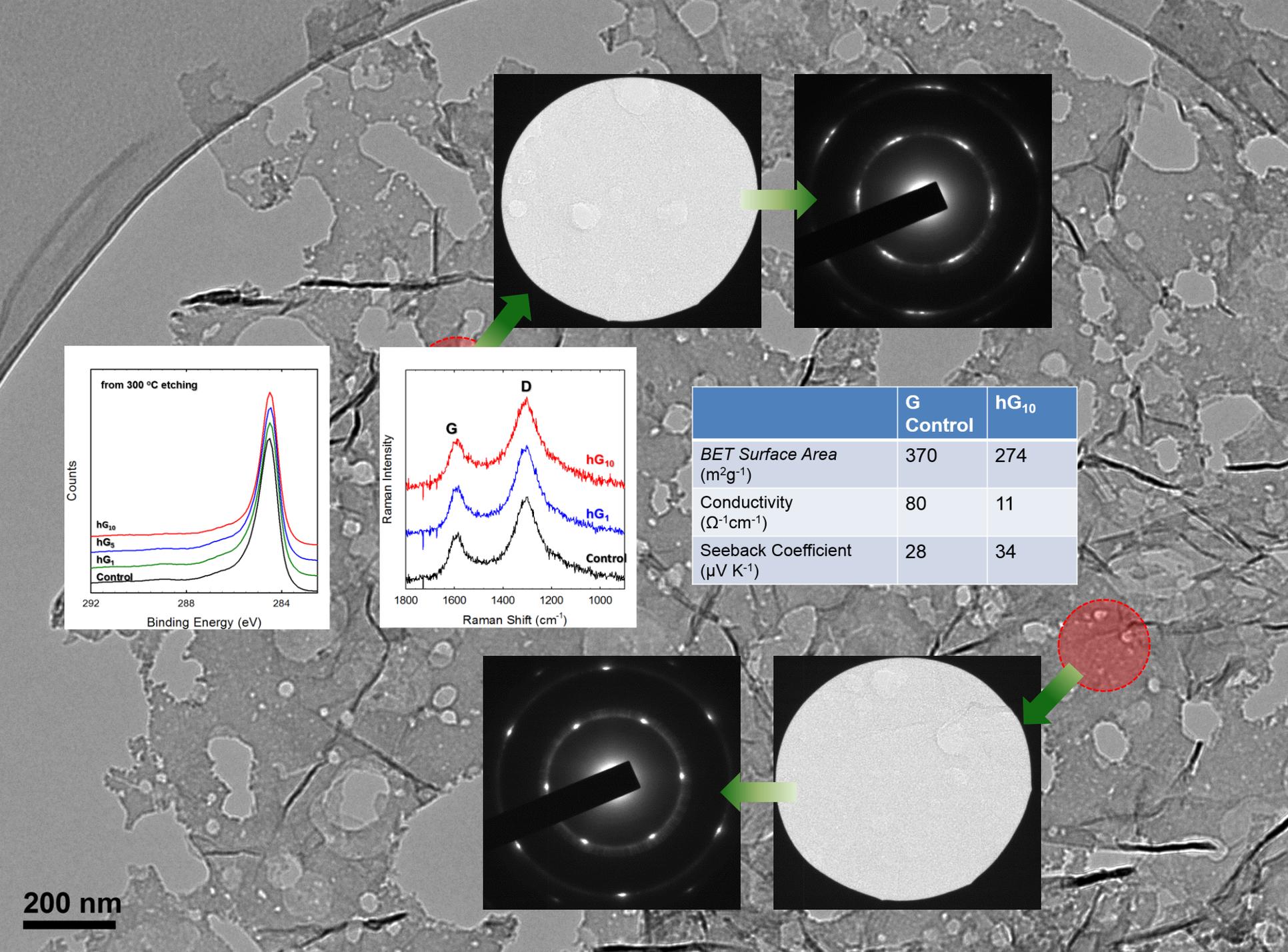
**hG<sub>10</sub> (375 °C)**



S-5200 30.0kV 0.0mm x50.0k SE

1.00um

- Catalytic Oxidation (“Etching”): 10 mol% Ag, <400 °C, Air
- Catalyst Removal: HNO<sub>3</sub> (2.6 M), 2h reflux



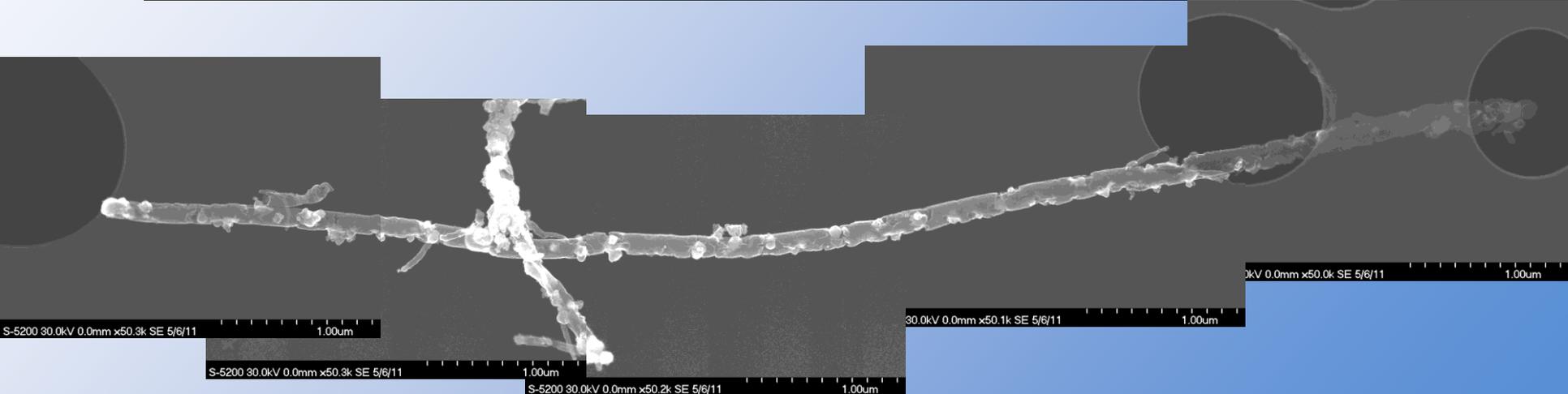
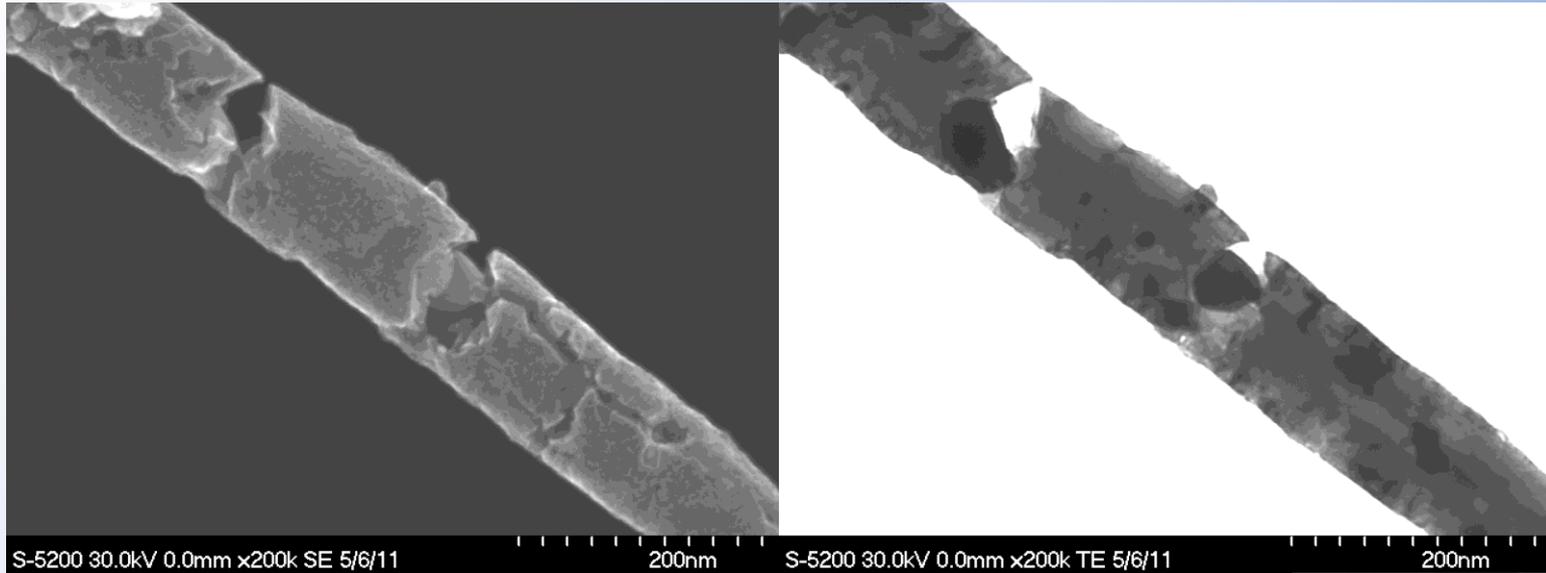
	G Control	hG <sub>10</sub>
BET Surface Area (m <sup>2</sup> g <sup>-1</sup> )	370	274
Conductivity (Ω <sup>-1</sup> cm <sup>-1</sup> )	80	11
Seebeck Coefficient (μV K <sup>-1</sup> )	28	34

200 nm



# hCNTs

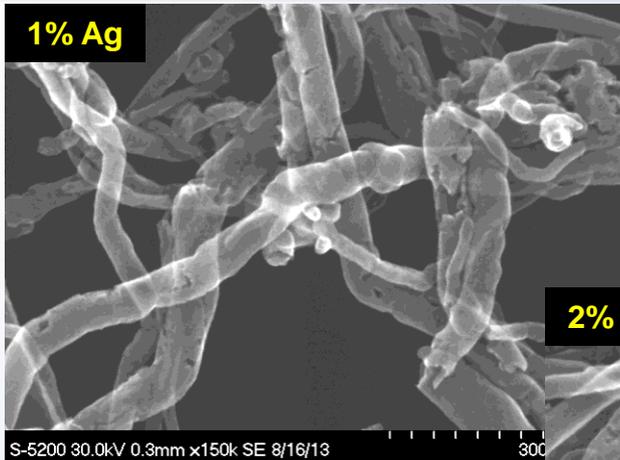
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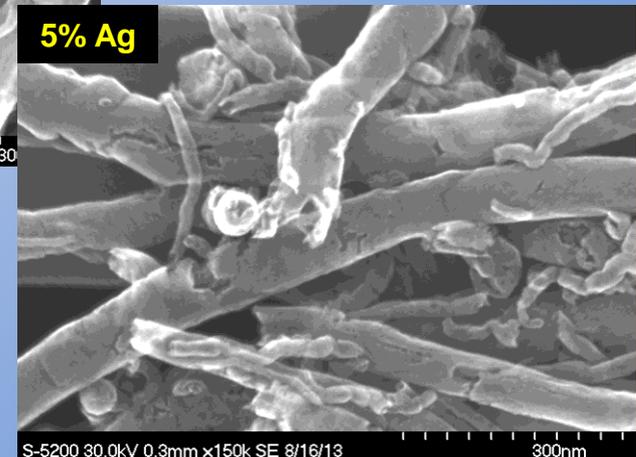
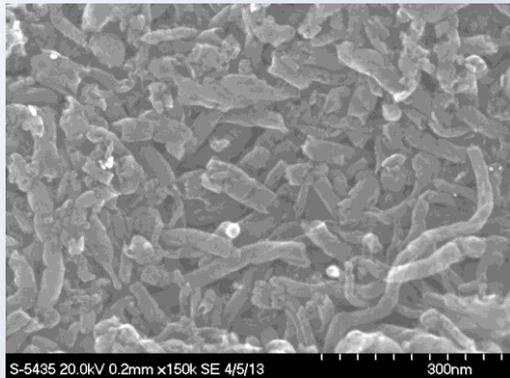
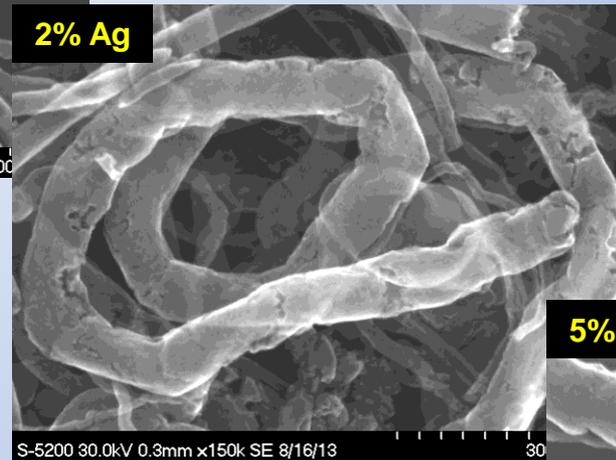
# hCNTs

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*CNT of various average diameters were used*

- **SWNT** (“Single-walled”): ~1.4 nm
- **FWNT** (“Few-walled”): 3 – 8 nm
- **MWNT** (“Multi-walled”): 10-30 nm, 40-60 nm, 60-100 nm



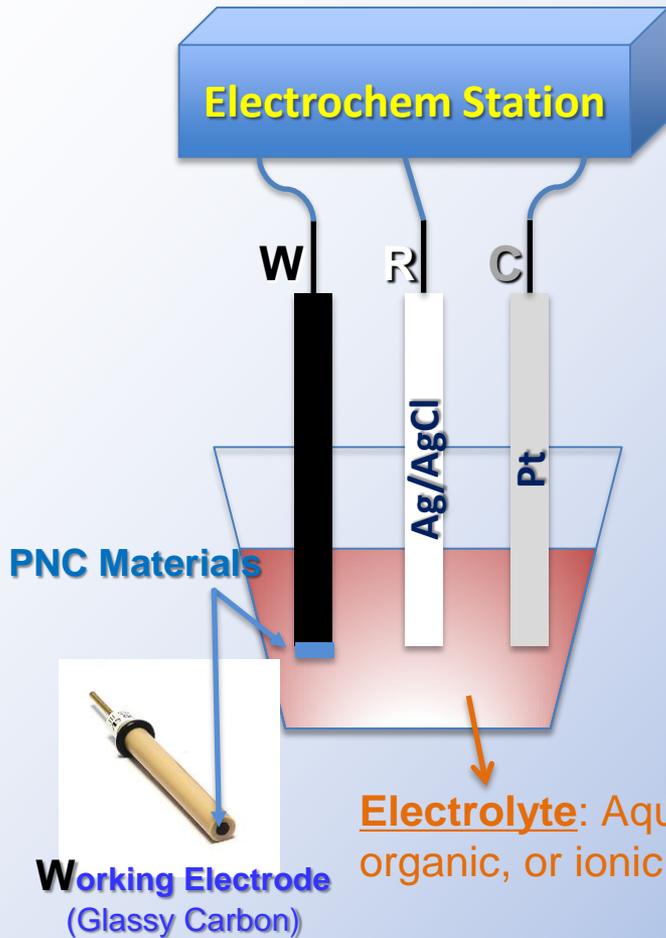
CNT shortening should be avoided

- Loss of long-range conjugation
- Loss of conductivity

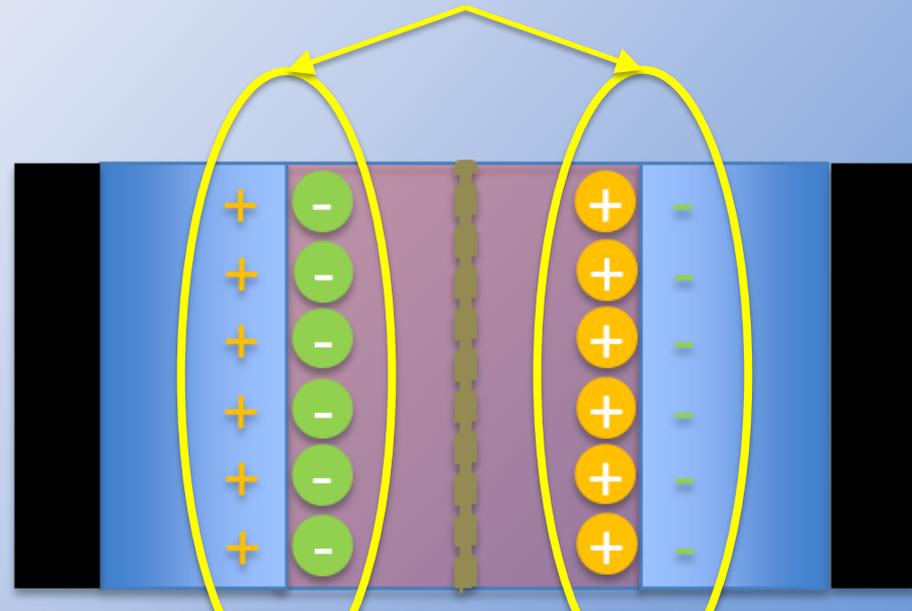


# Basic Electrochemical Evaluation

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## Half-Cell Evaluation



$C_m$ : Gravimetric Capacitance (F/g)

$$P = \frac{V^2}{4R_s}$$

$$E = \frac{1}{2} C V^2$$

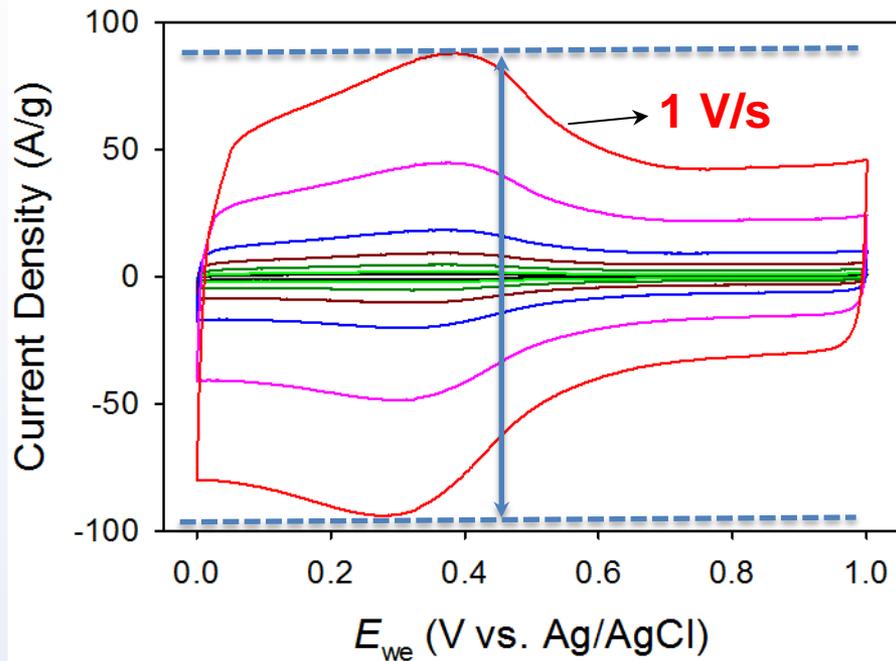
Only a small amount of the test material is needed.



# hG for Supercapacitors

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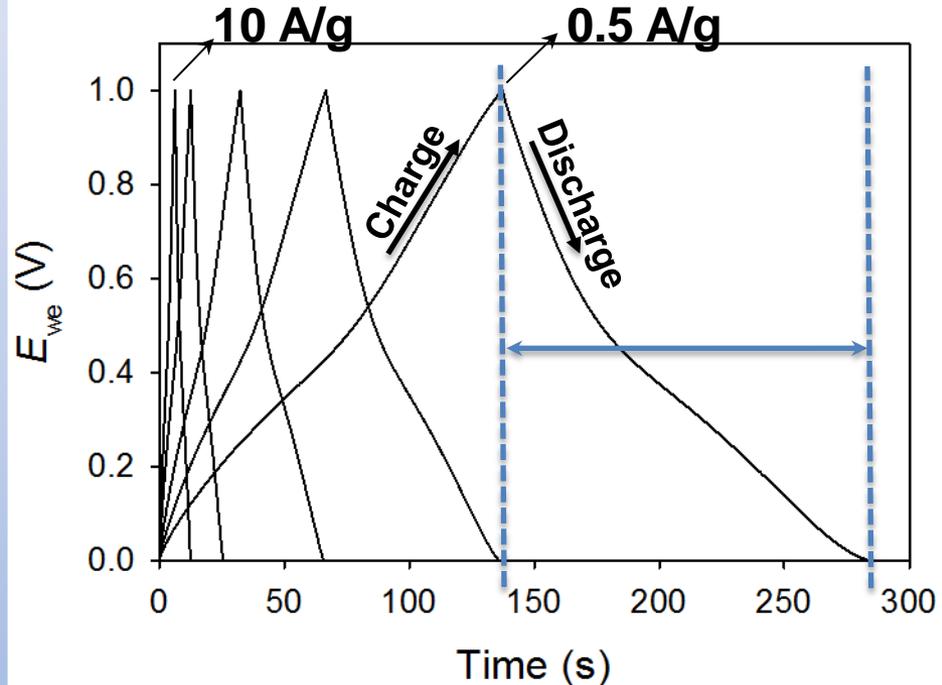
### Cyclic Voltammetry (CV)



Scan rate: 10, 20, 50, 100, 200, 500, 1000 mV/s

$$C_m = \int I dV / 2mv$$

### Galvanometric Charge-Discharge



Current Density: 10, 5, 2, 1, 0.5 A/g

$$C_m = I / m \left( \frac{dV}{dt} \right)$$

0.5 M H<sub>2</sub>SO<sub>4</sub>

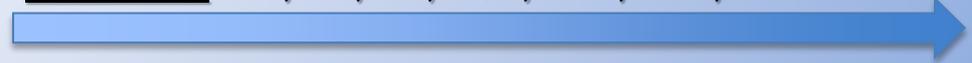
3-electrode configuration ("half cell")



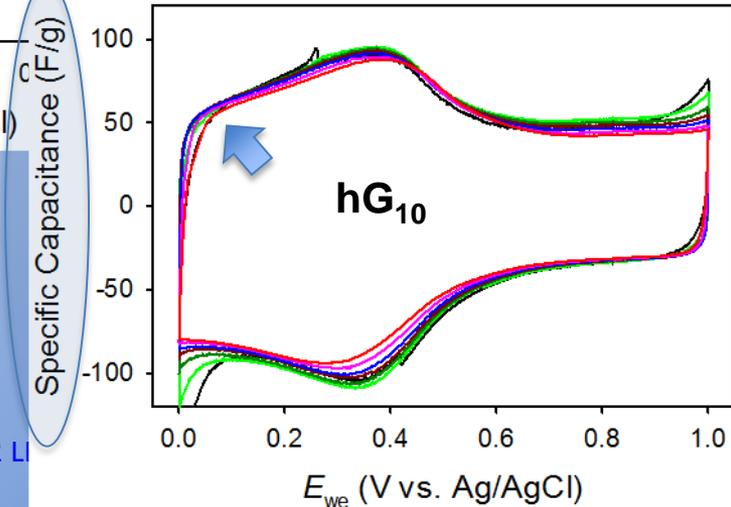
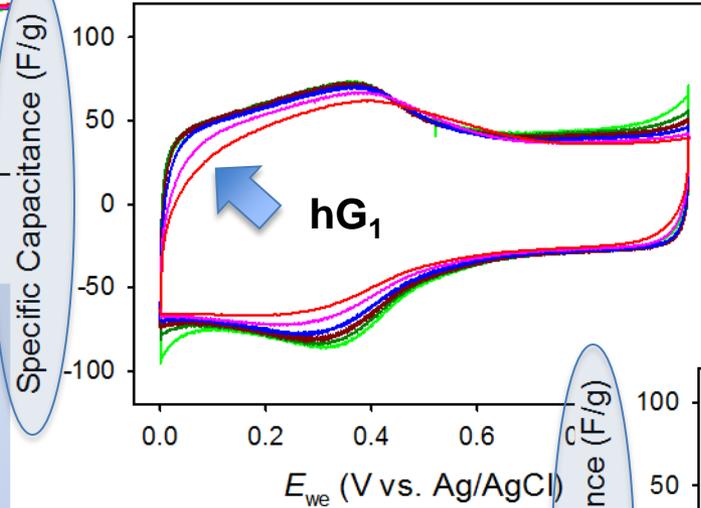
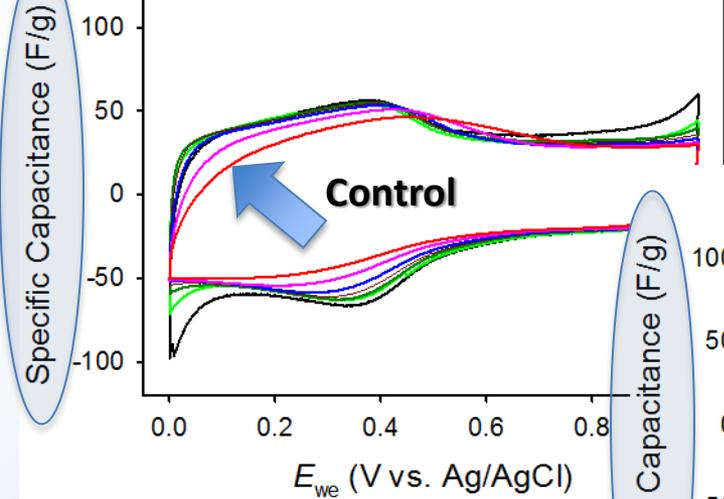
# Effect of Holes?

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Scan rate: 10, 20, 50, 100, 200, 500, 1000 mV/s



- 0.5 M H<sub>2</sub>SO<sub>4</sub>
- Half-cell

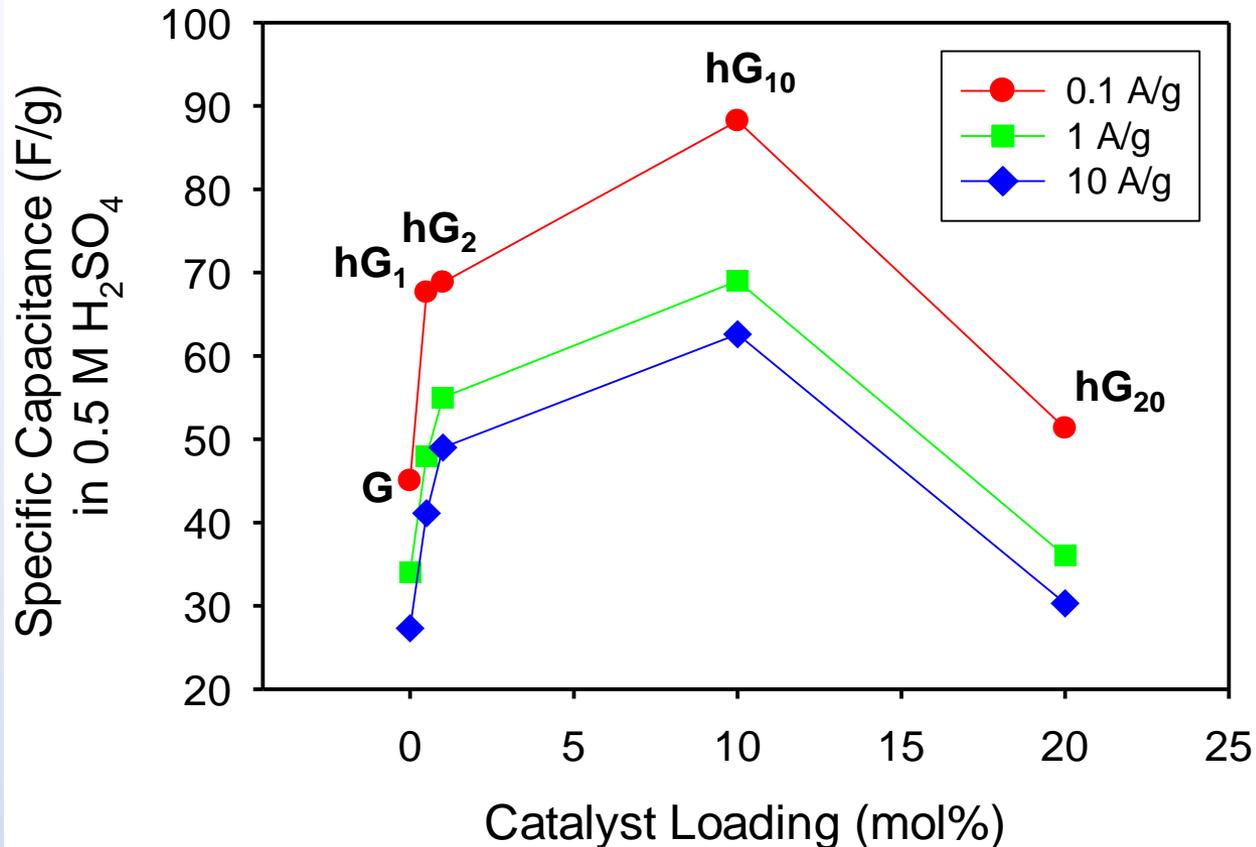


CV curves of hGs are less distorted at higher scanning rate: **improvement of ion transport.**



# Catalyst Loading ↔ Hole Size

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- More catalyst, larger holes.
- Optimal capacitance at ~10 mol% Ag

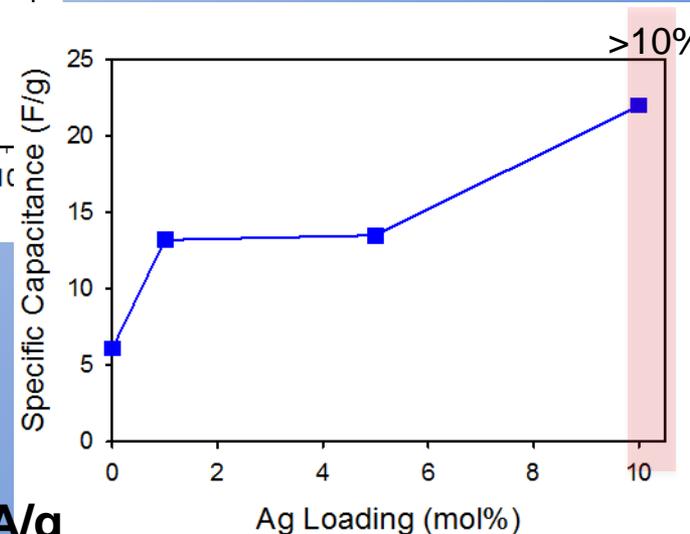
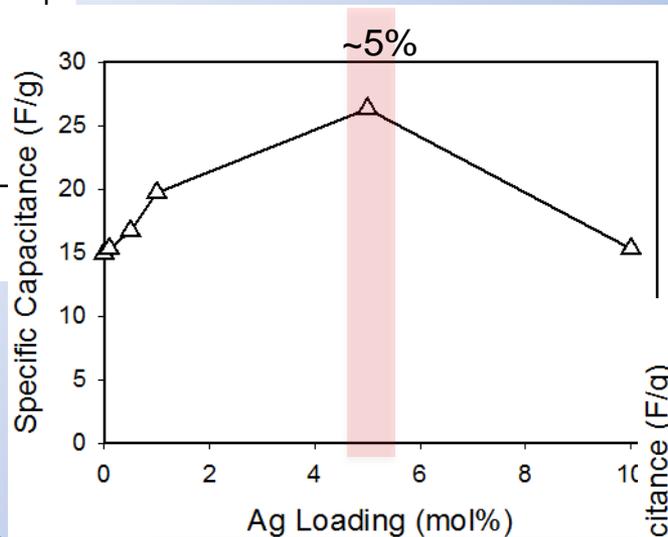
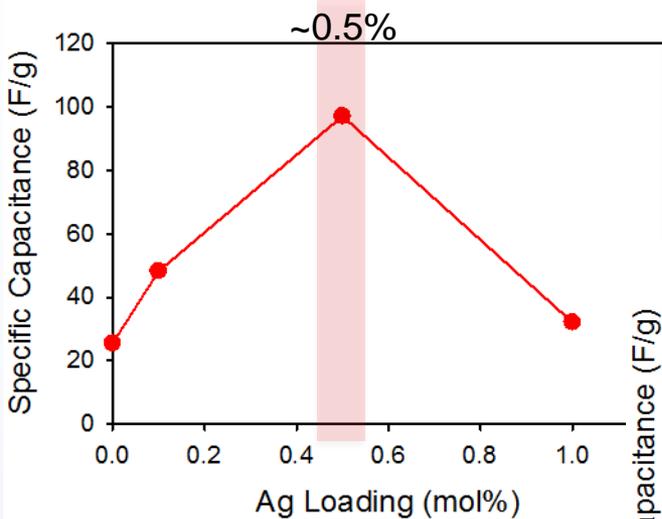
*Improvement of capacitance (ion transport) was achieved at an optimum catalyst loading (≈ hole size).*



# hCNTs for Supercapacitors

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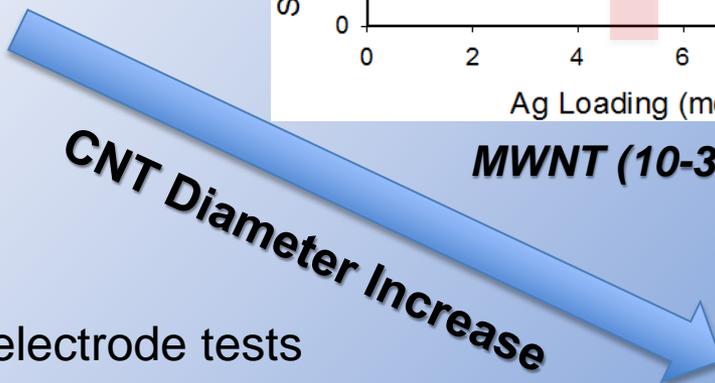
*Improvement of capacitance (ion transport) for hCNTs was achieved at an optimum catalyst loading, which increases with increasing CNT diameter.*



**FWNT (< 5 nm)**

**MWNT (10-30 nm)**

**MWNT (60-100 nm)**



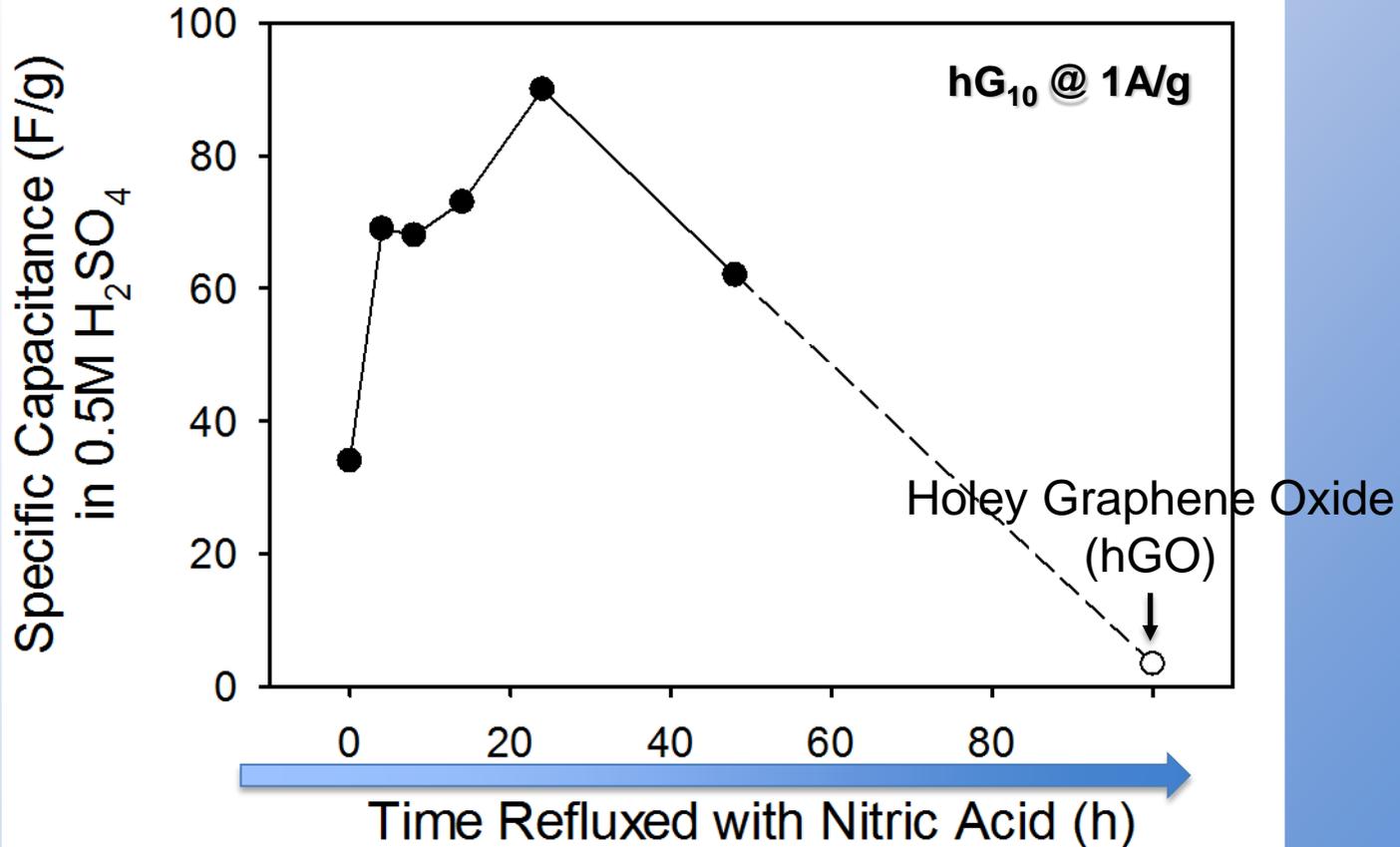
CNT Diameter Increase

- ❑ 6 M KOH; 3-electrode tests
- ❑ Calculated from galvanometric charge-discharge @ **1 A/g**



# hG Modification: Oxygen Functional Groups

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**Further improvement of hG capacitance** was achieved by introducing more oxygen functional groups.

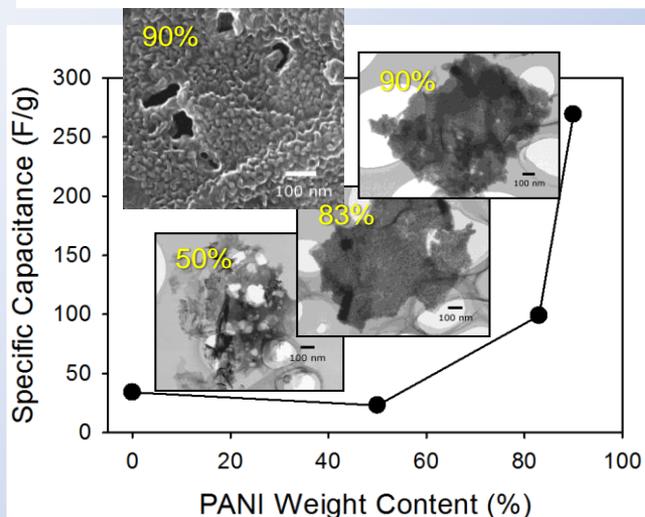
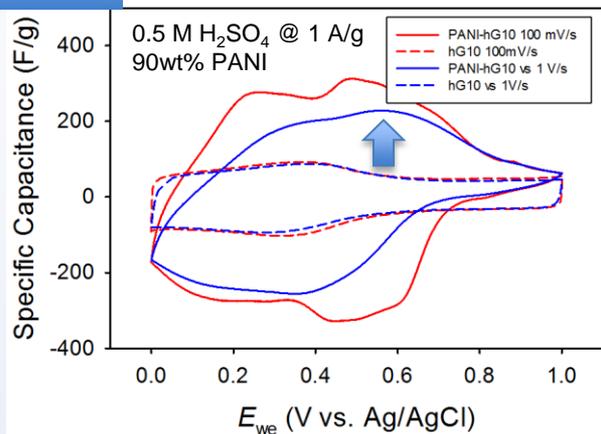


# hG Modification: Conductive Polymers/Metal Oxides

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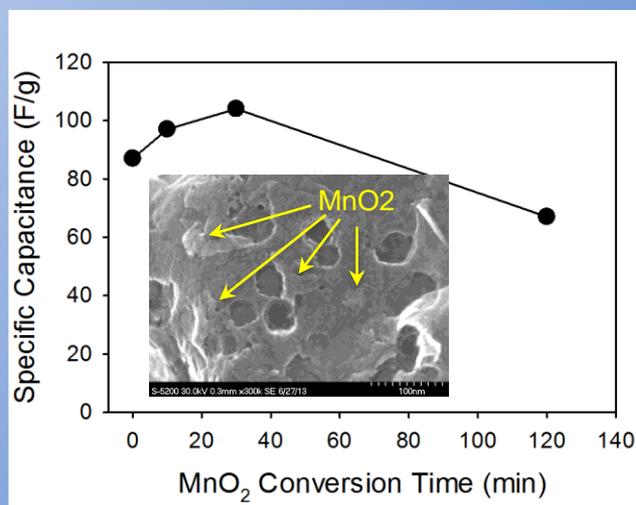
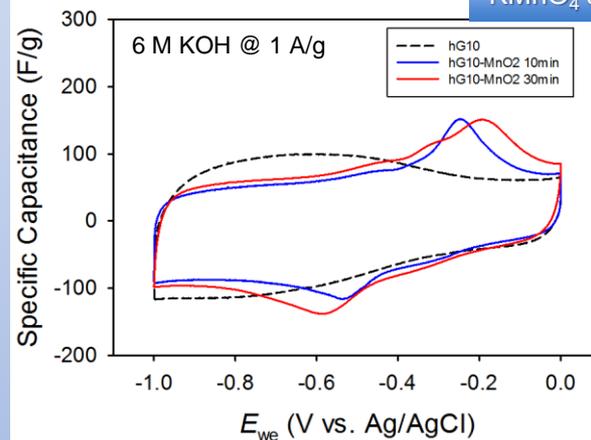
## Polyaniline (PANI)

*In situ* polymerization



## Manganese Dioxide (MnO<sub>2</sub>)

KMnO<sub>4</sub> as precursor

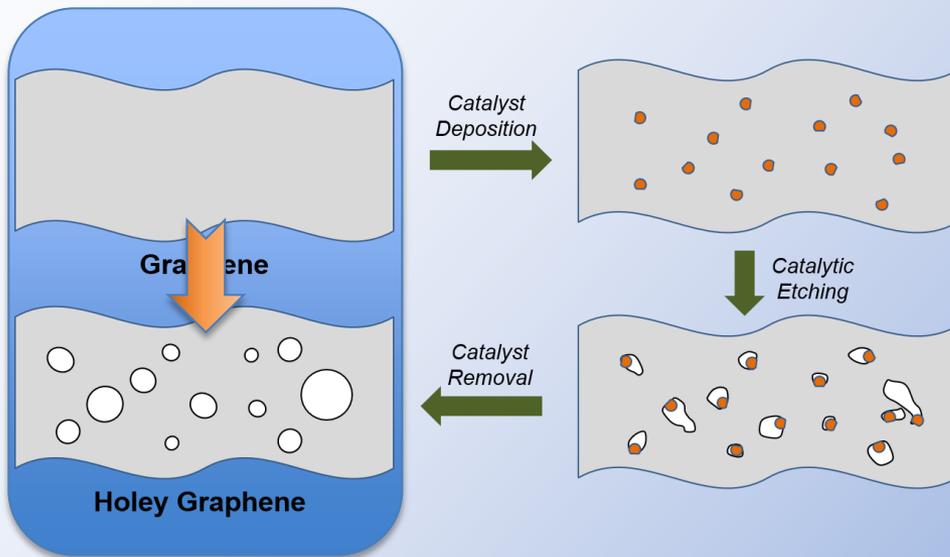


**Further improvement of hG capacitance** can also be achieved by introducing conductive polymer/metal oxides.

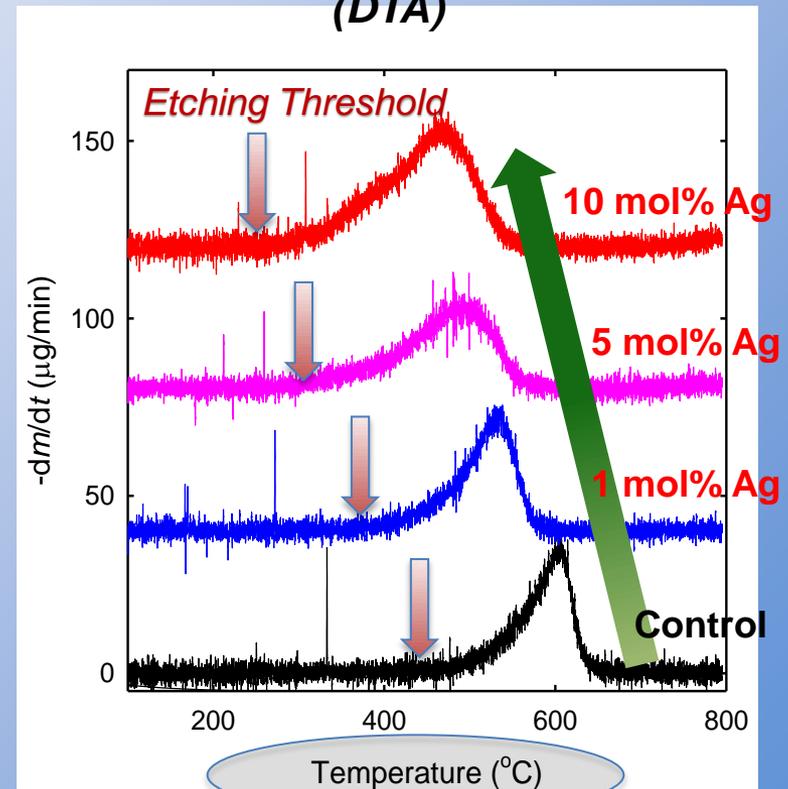


# Catalyst-Free Synthesis of PNCs

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## Differential Thermogravimetric Analysis (DTA)

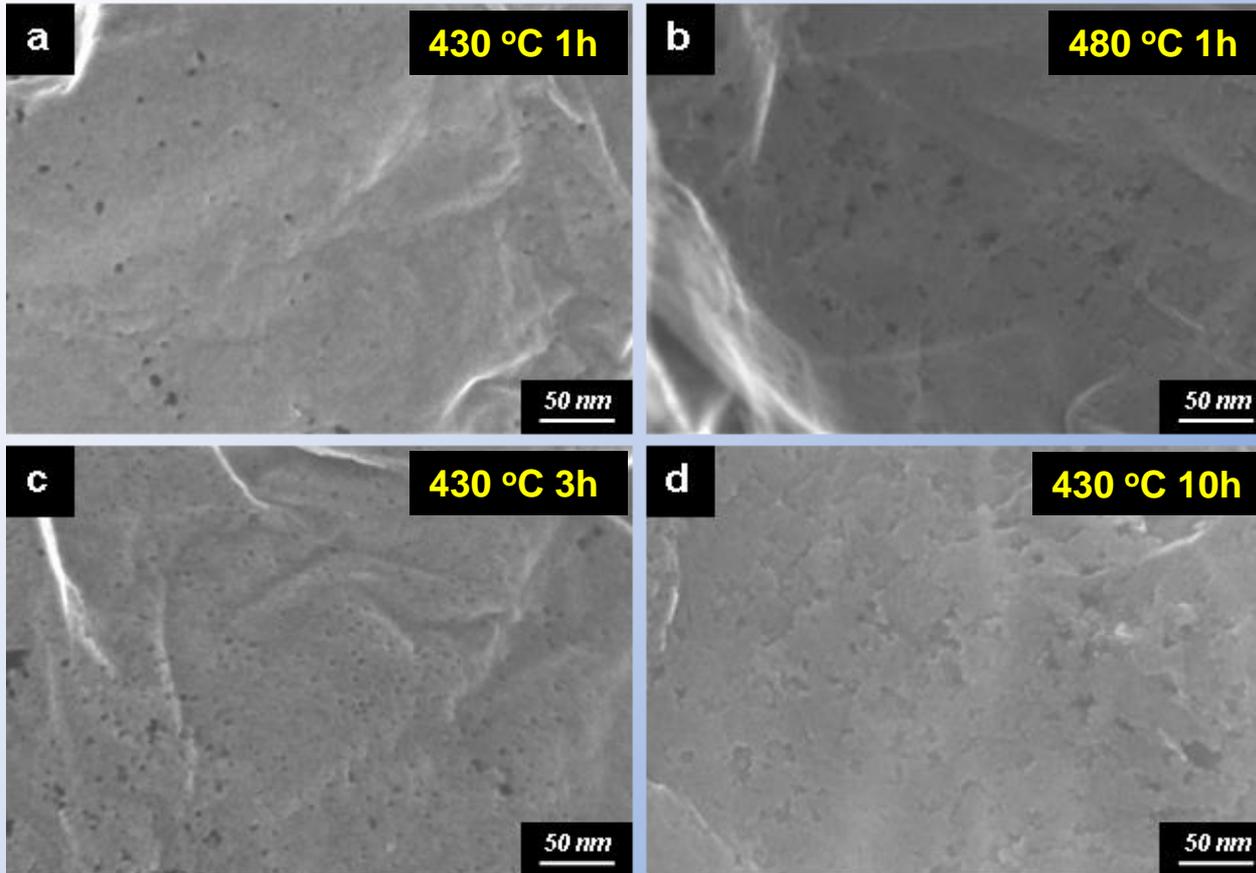


Invention disclosure submitted 04/02/2013; provisional patent filed 10/14/2013.



# Catalyst-Free Synthesis of hGs

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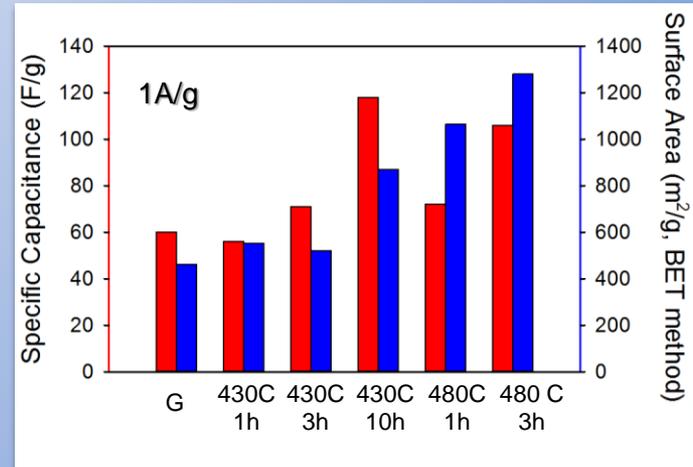
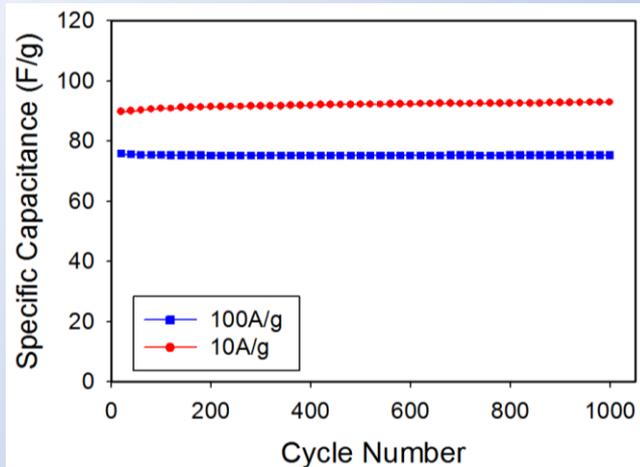
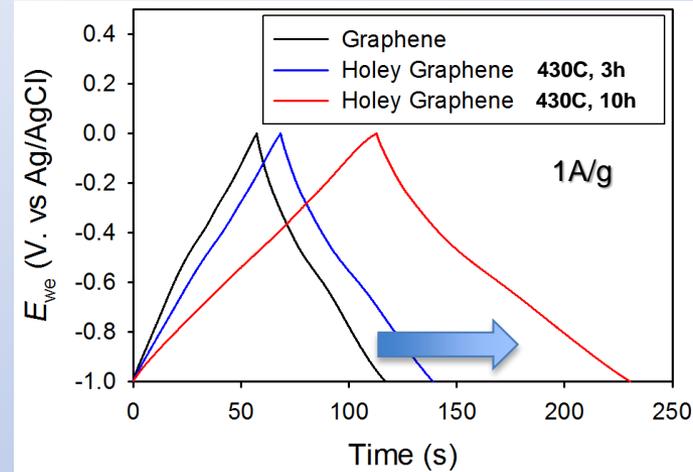
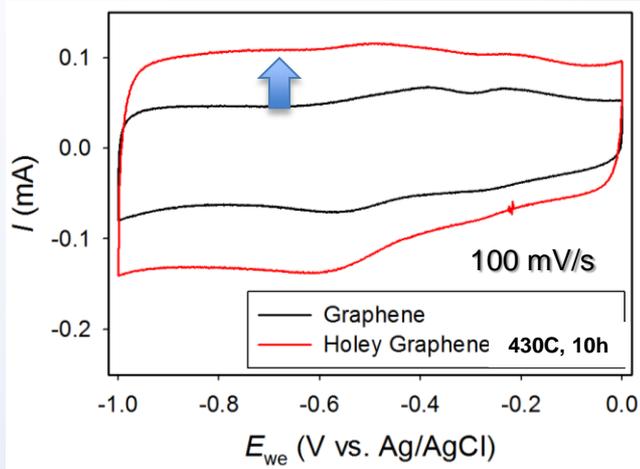


- ❑ Catalyst-free partial oxidation of graphene (or CNTs) at higher temperature than catalytic method
- ❑ Minimal processing, single-step
- ❑ Typical hole sizes < 10 nm for hG<sub>0</sub>



# hG<sub>0</sub> Supercapacitors

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- High capacitance performance
- Reduced processing steps; low-cost
- Limit on the hole size variations?

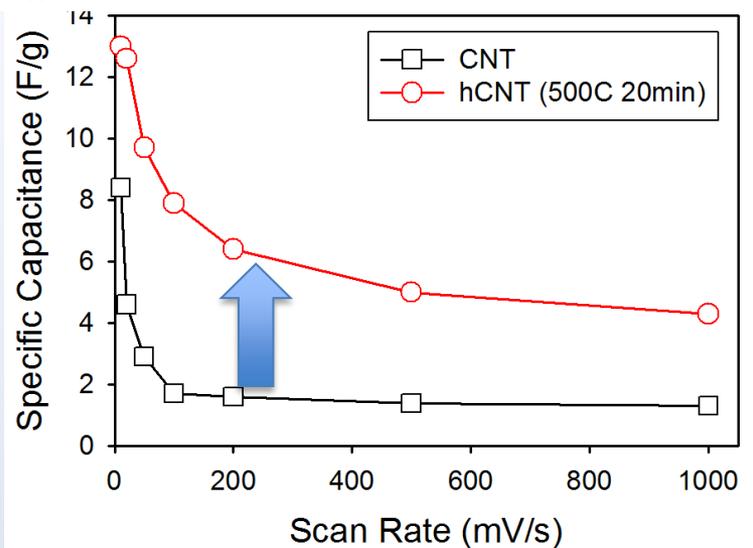


# "Cat-Free" hCNTs – Powder & Sheets

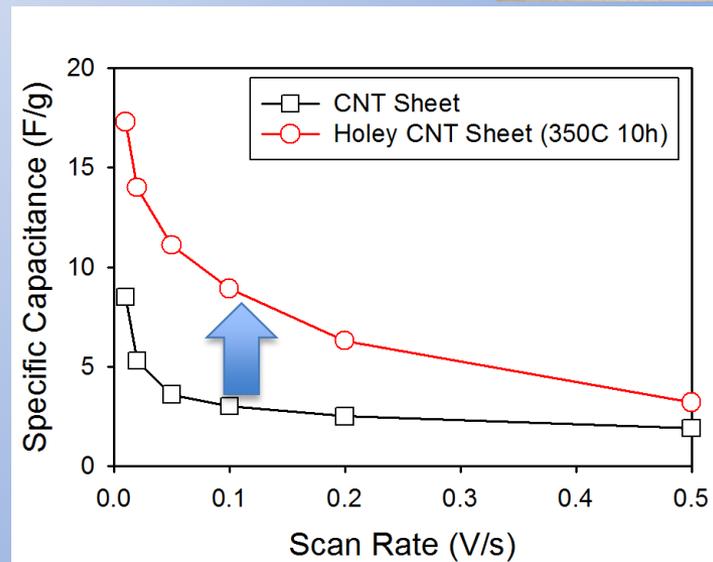
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## CNT Powder



## CNT Sheets



- The single-step procedure is applicable to any assembled structures of CNT and graphene materials

### Carbon Nanotube Sheets

□ Thickness: ~ 30  $\mu\text{m}$

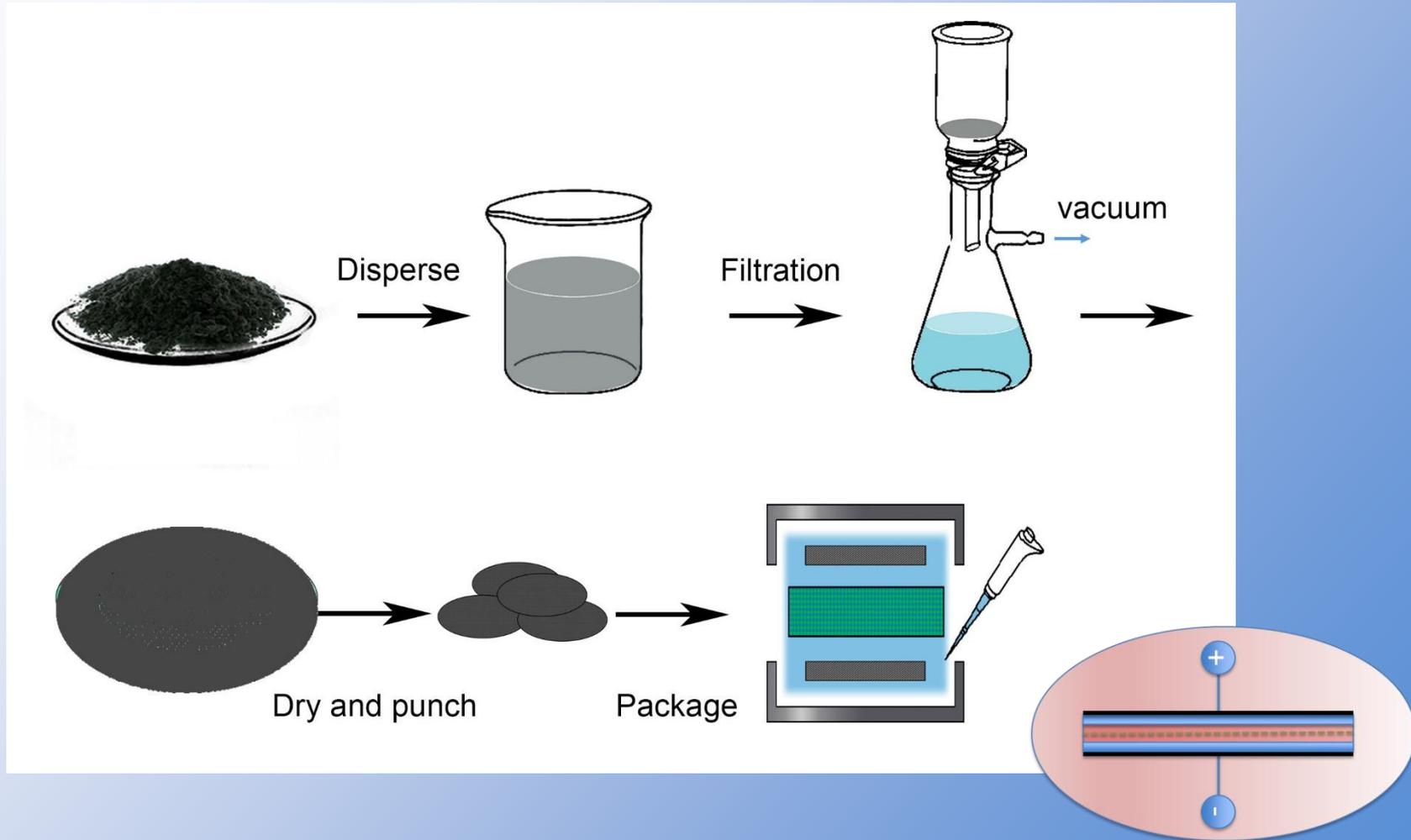
□ Density: ~ 0.7  $\text{g/cm}^3$

**Cat-Free process** is more versatile in regard to the starting material morphology.



# Device Fab: Full Cell Assembly

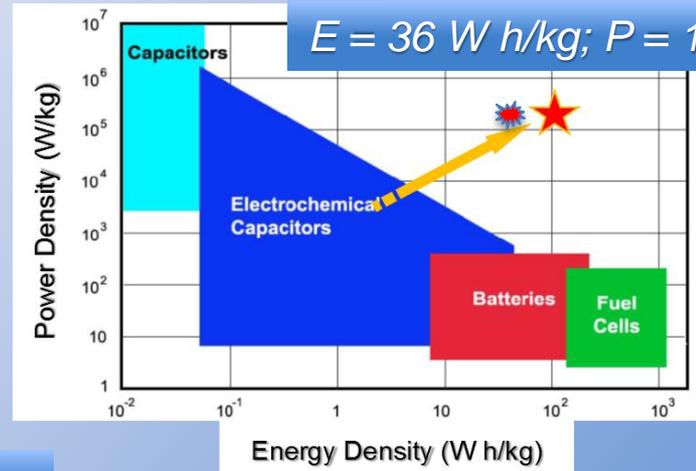
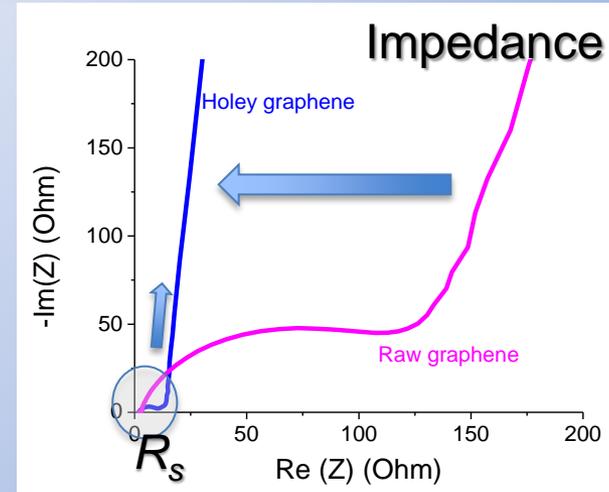
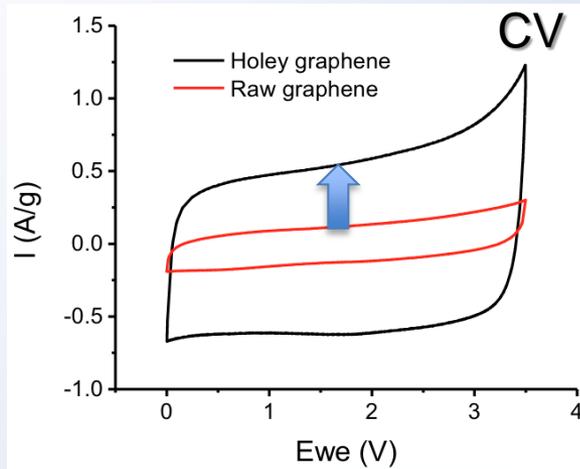
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# Holey Graphene Supercapacitors

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$$P = \frac{V^2}{4R_s}$$

$$E = \frac{1}{2} C V^2$$

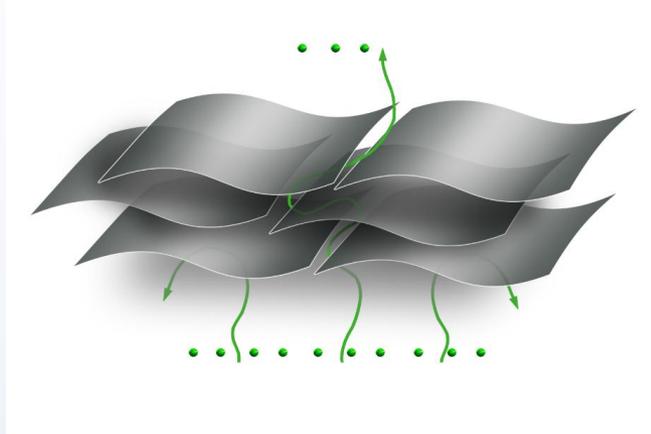
Total  $hG_0$  electrode weight: ~0.4 mg



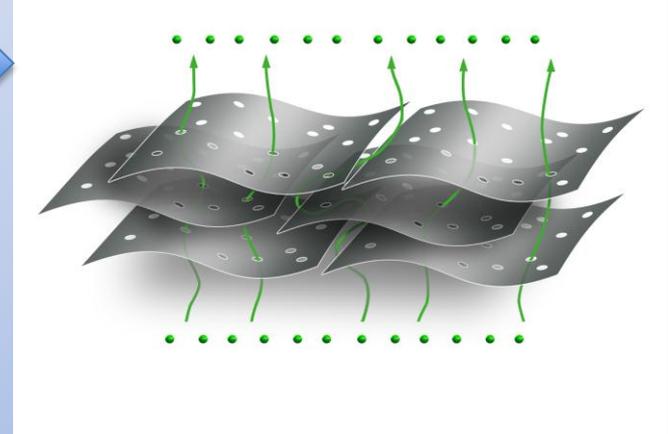
# Graphene vs. Holey Graphene

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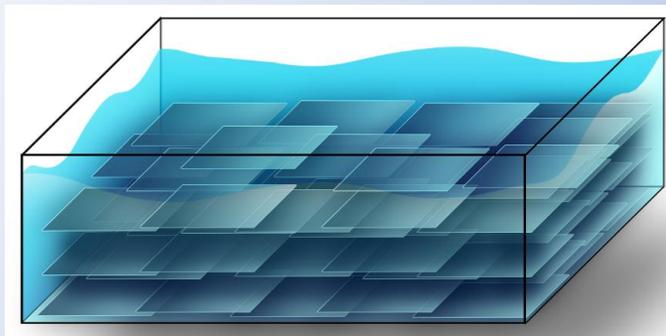
Improved ion transport path at high stacking density



Raw graphene electrode

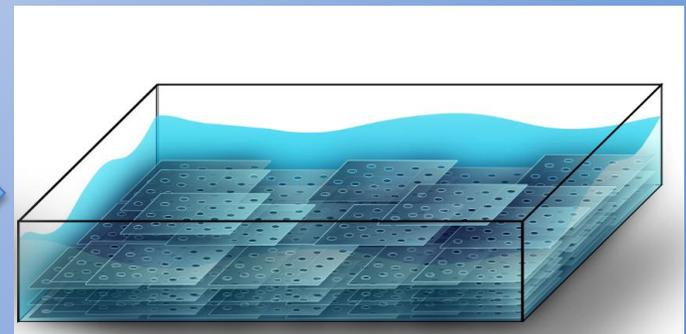
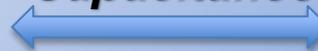


Holey graphene electrode



High volume

**Equivalent  
Capacitance**

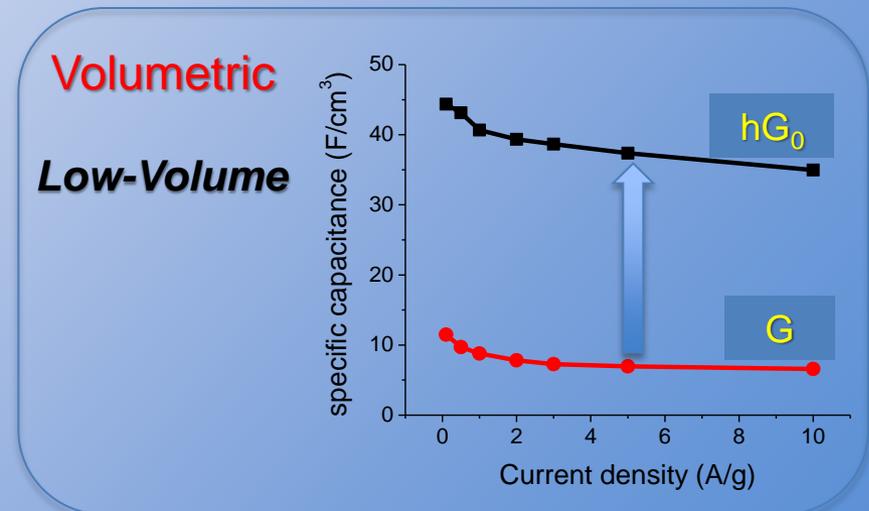
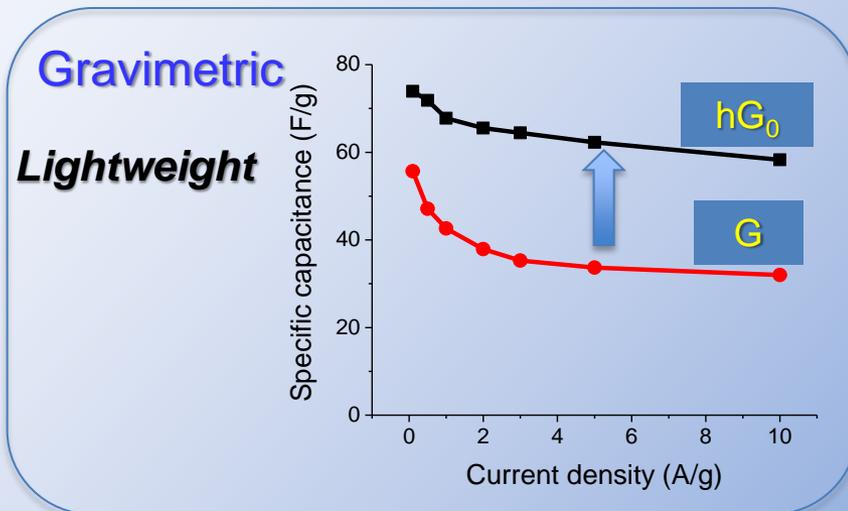
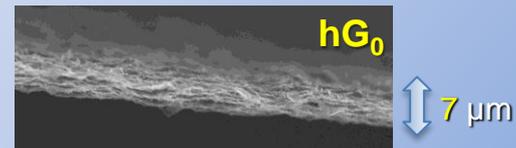
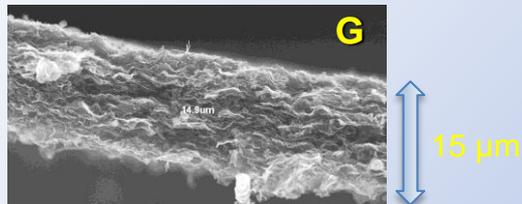
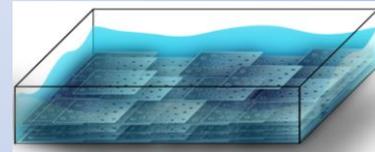
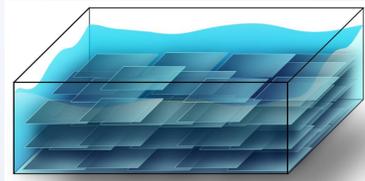


Low volume



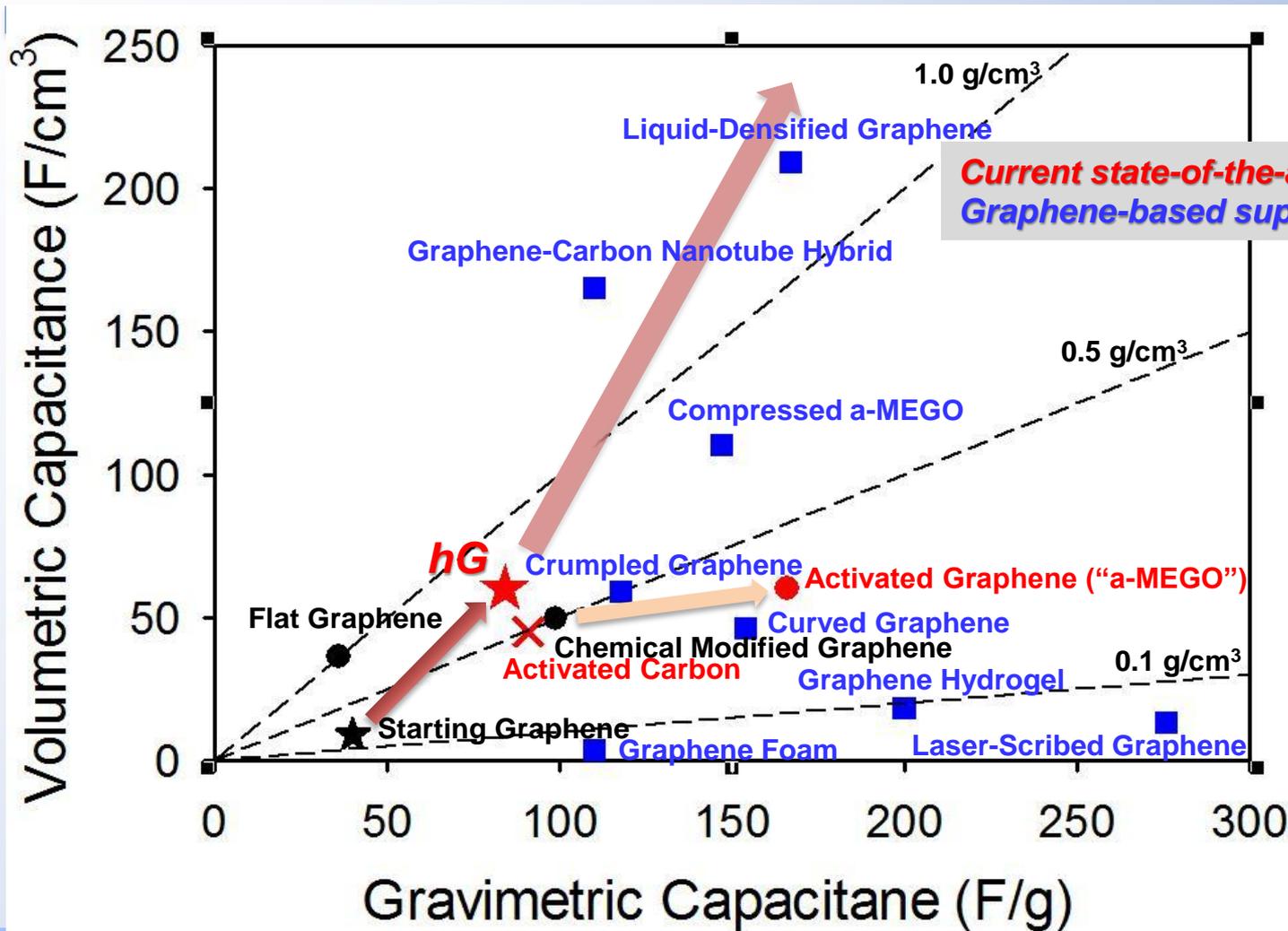
# Volumetric Performance in Full-Cell

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# Volumetric Capacitance: Current Status



- ❑ Volumetric performance of a non-optimal hG material is already on-par with the state-of-the-art graphene materials and commercial activated carbon.
- ❑ Architecture optimization (Phase-II) would lead to much better performance.



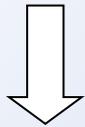
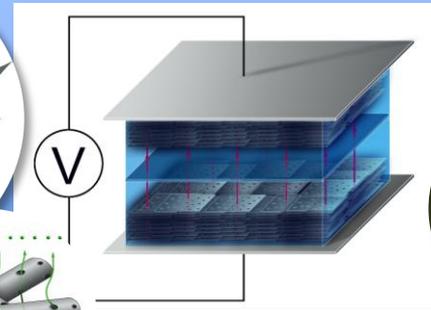
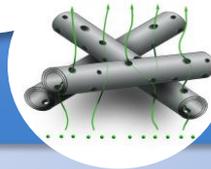
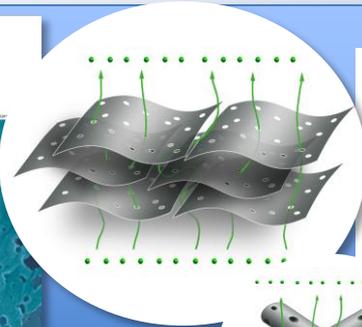
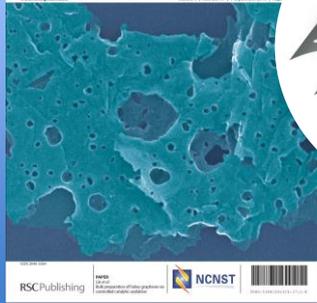
# A Clear Path into Phase-II

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## PHASE I

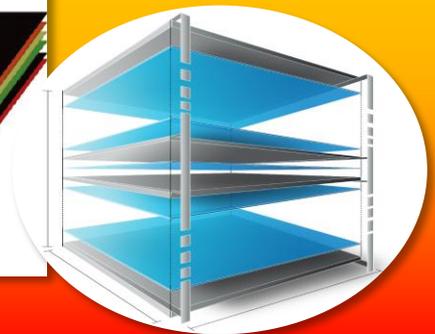
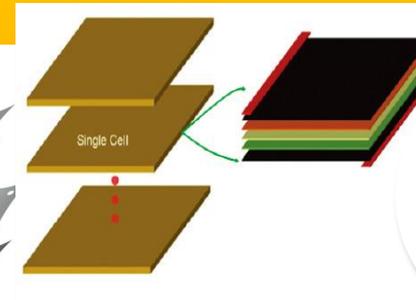
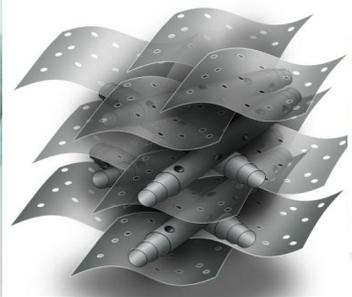
PNC Synthesis and  
Modification with EC  
Evaluation

Nanoscale



## PHASE II

PNC Supercap  
Optimization and  
Prototype Demo

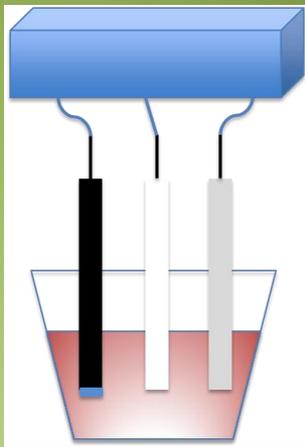




# Next Steps: Phase II Tasks

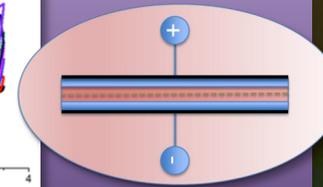
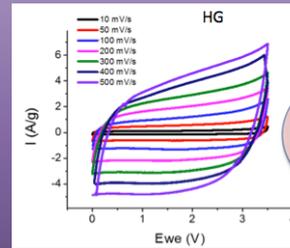
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## Task 1: Electrode Optimization



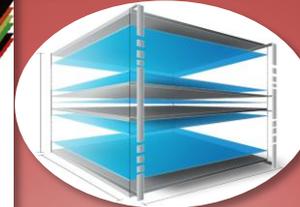
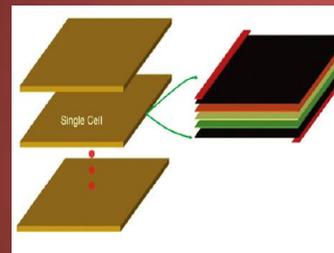
Materials & Architecture

## Task 2: Full-Cell Evaluation



Power/Energy Density by volume

## Task 3: Prototype Demo



Stacking Single Cells

□ Team: NIA (Lin/Kim) + UMD (Hu) + NASA LaRC (Connell)

□ TRL ~ 5-6



# Summary

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- ❑ Synthesized, modified, and characterized PNCs (i.e., hGs & hCNTs) of various hole sizes and chemistry for a better understanding of structure-performance relationship.
- ❑ Demonstrated the potential of PNCs as advanced supercapacitor electrode materials toward aeronautics applications.
- ❑ Assembled a multi-institutional team ready for challenge in LEARN<sup>2</sup> for further optimization in a clear path toward a prototype demo.